

# Status of SC RF Accelerators - World-Wide SRF Experience

*H. Padamsee*  
Cornell

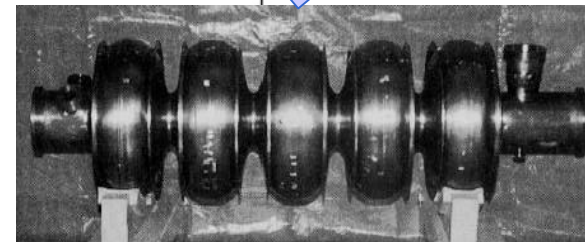
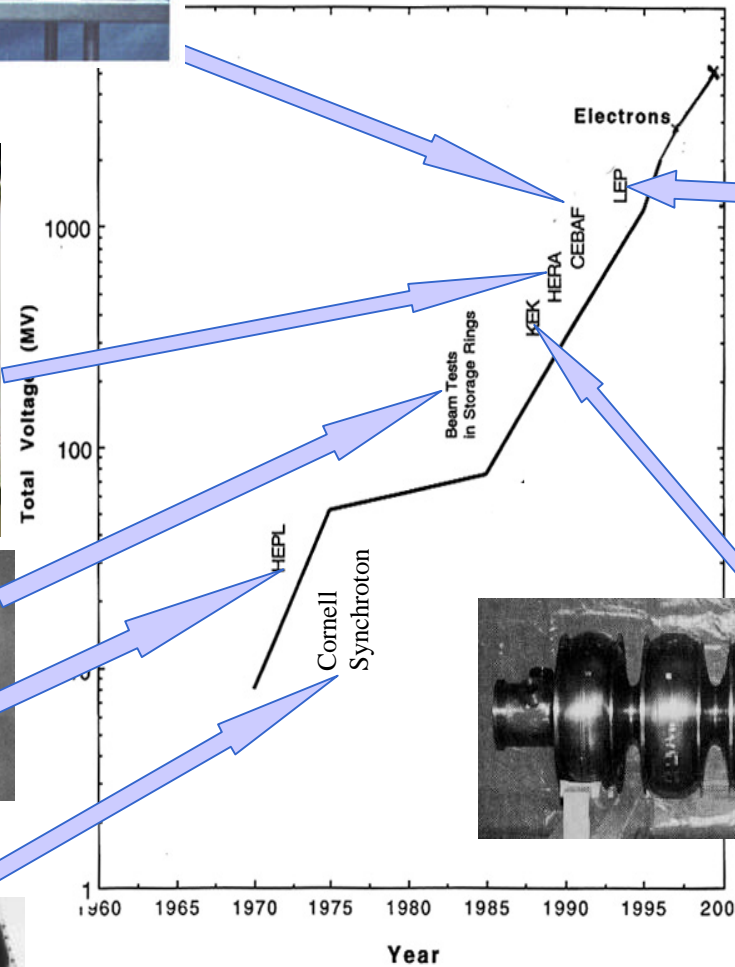
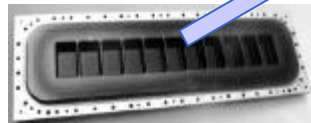
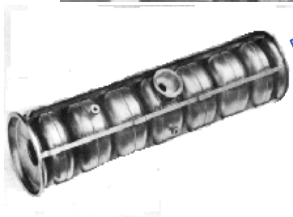
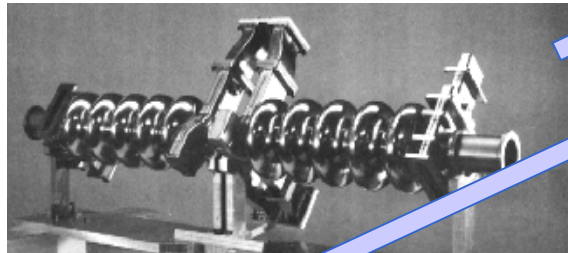
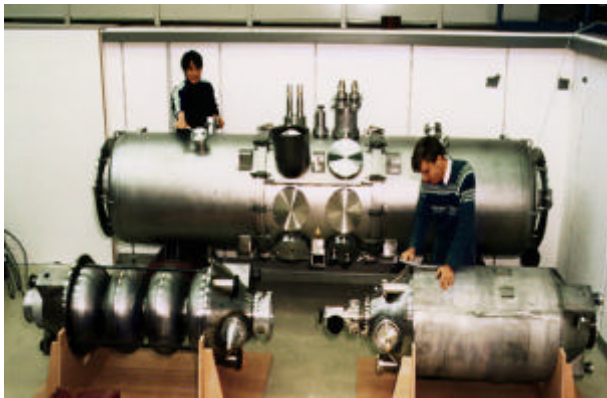
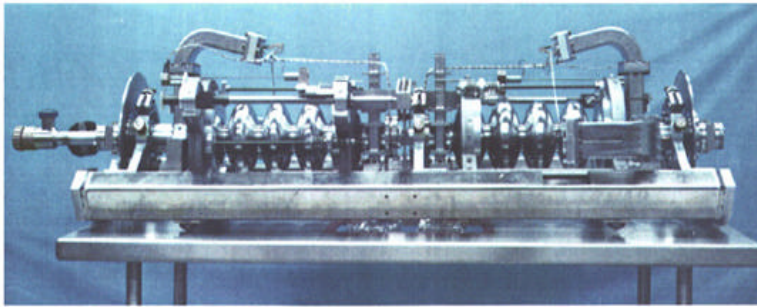
# Steady Growth Worldwide of Accelerator Applications of SC RF 1970 - 2004

- High Energy Particle Physics
- Nuclear Physics
- Light Sources
- High Intensity Proton (Neutron) Sources

# "Livingston Plot for RF Superconductivity"

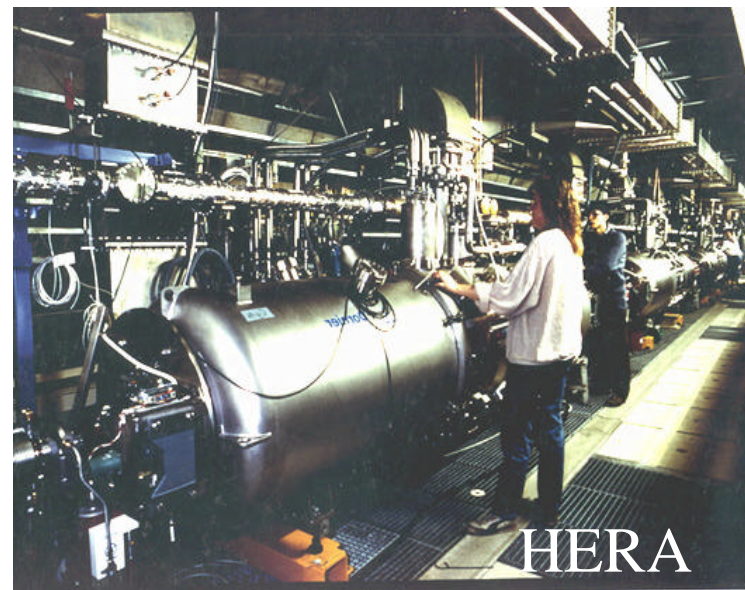
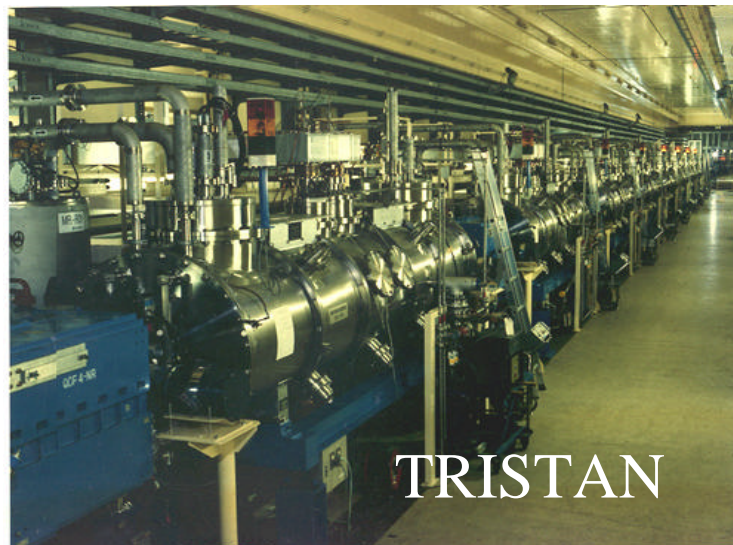
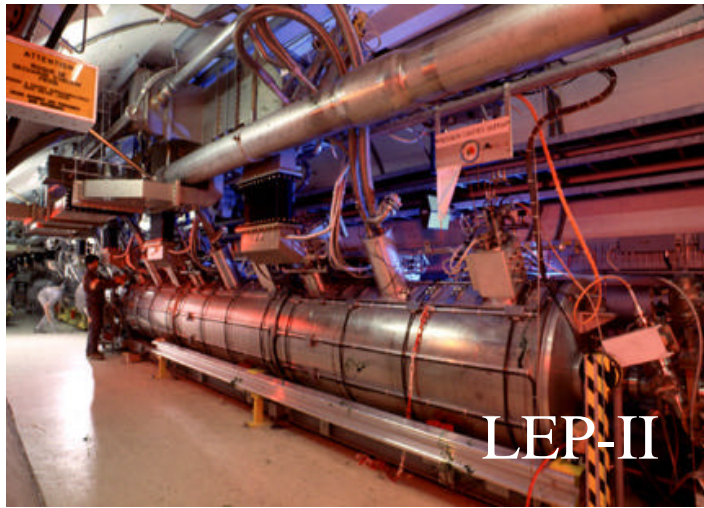
*Total Installation > 1000 m*

*Provided > 5 GV*





# Accelerator Installations at the HEP and NP Frontiers

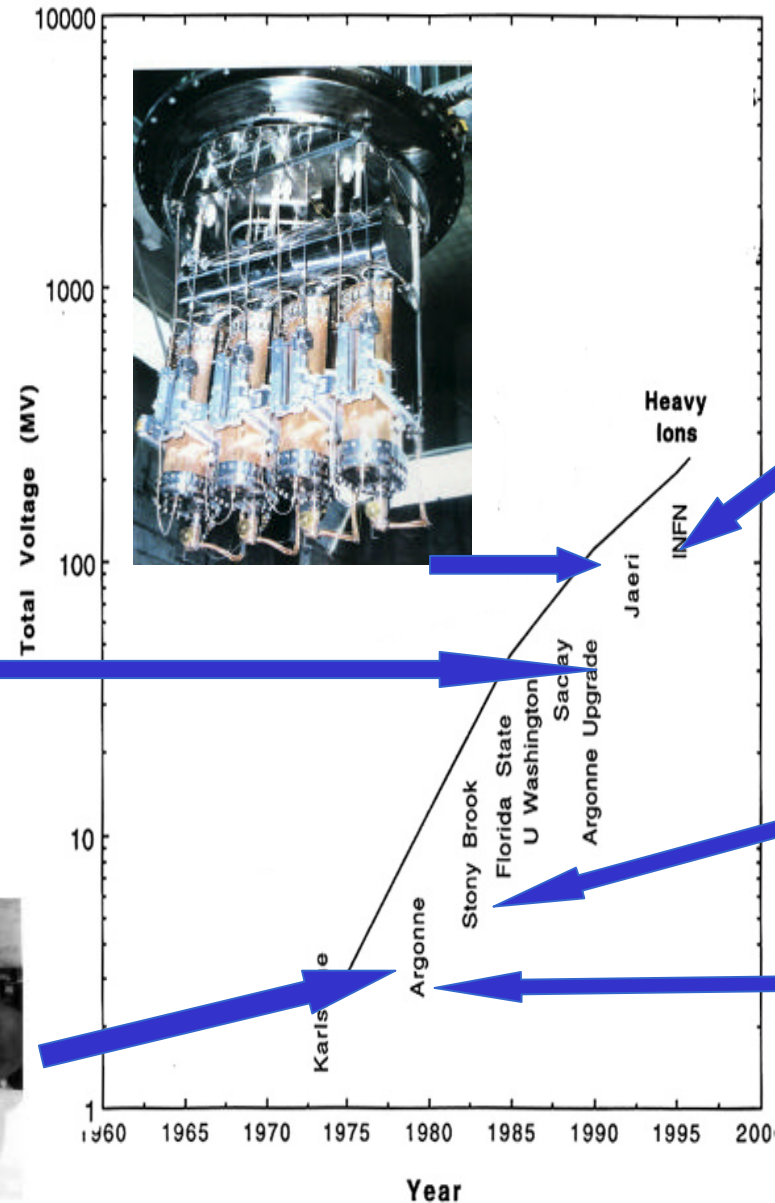
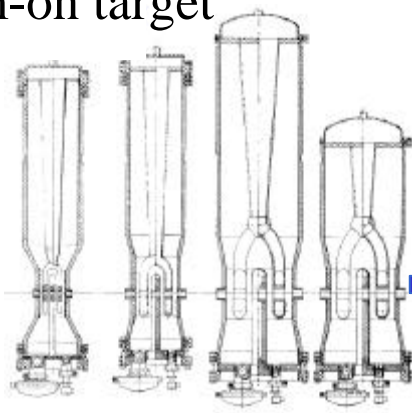


# NUCLEAR SCIENCE WITH SUPERCONDUCTING HEAVY-ION ACCELERATORS

10 Facilities World Wide

> 270 resonators

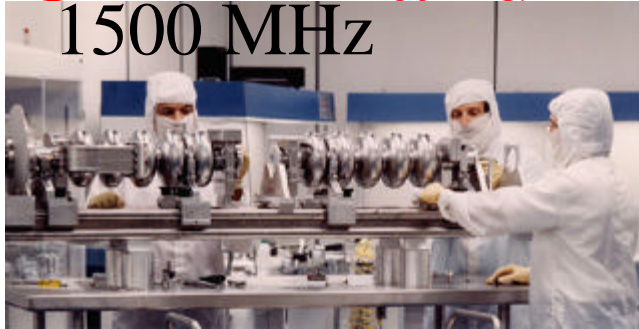
> 120,000 hours of  
beam-on target





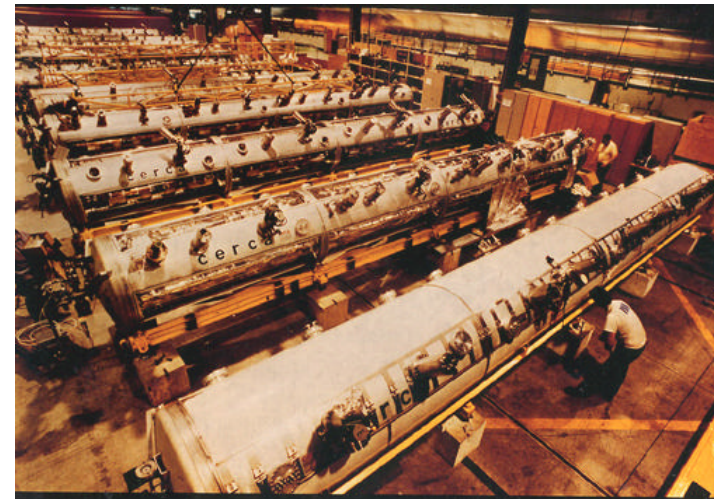
# Two Largest Applications

## CEBAF and LEP-II (1995 - 2000)



380 cavities, 190 m, 42 cryomodules

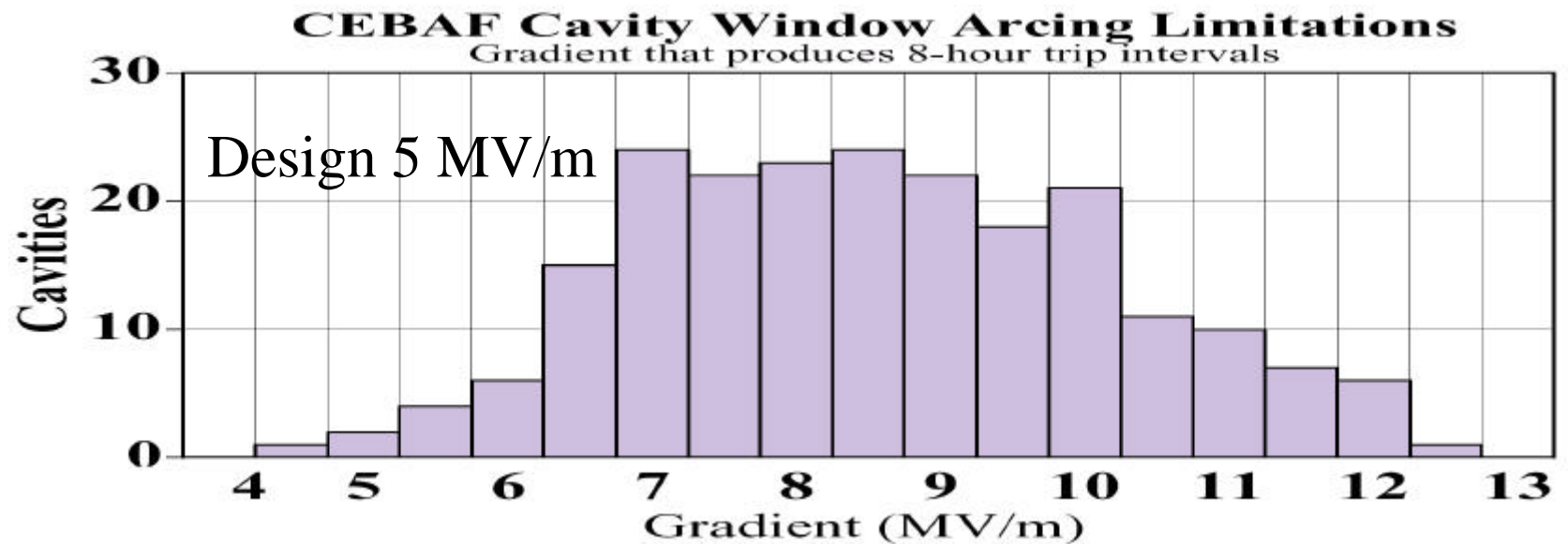
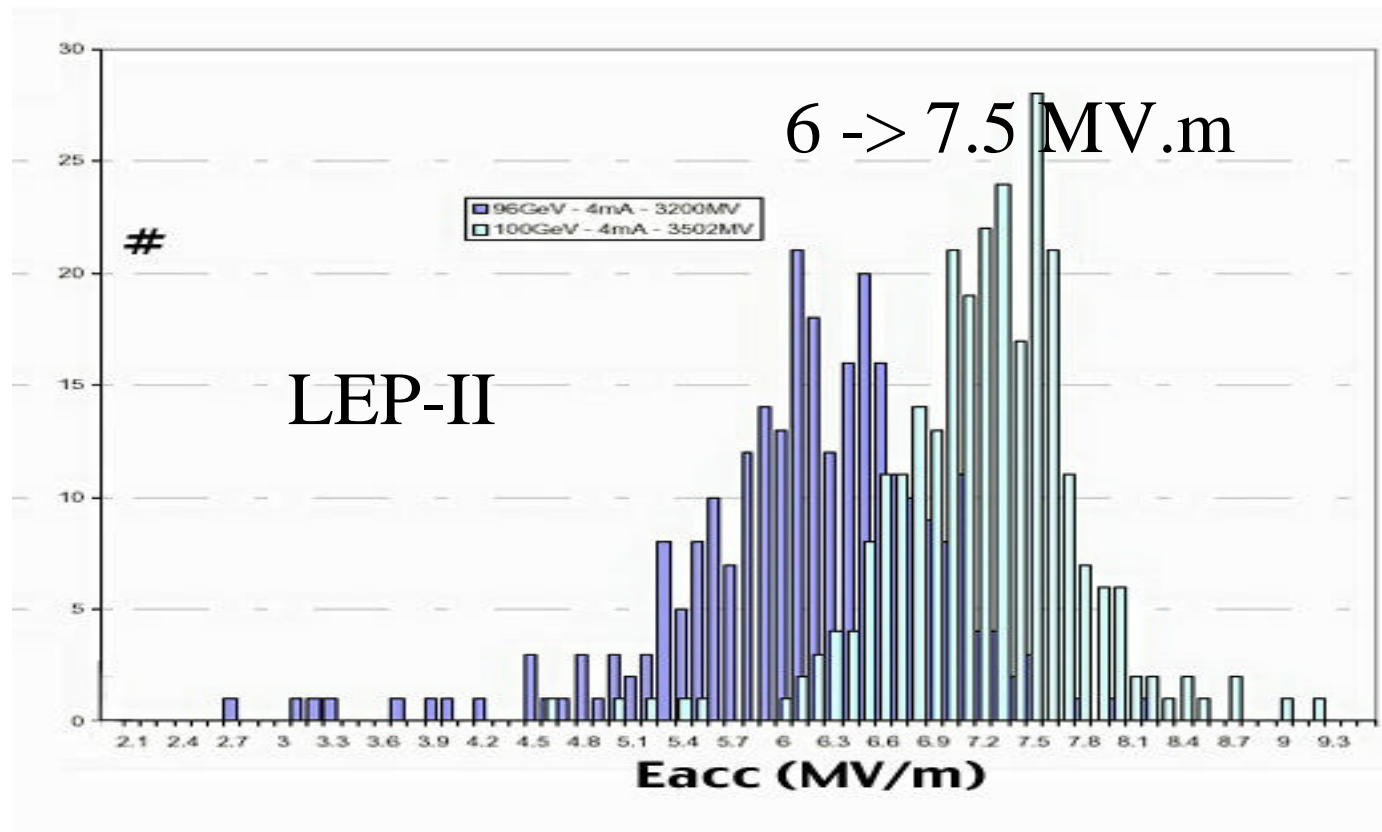
Originally designed for 4 GeV, CEBAF achieved a beam energy of 6.5 GeV in five recirculating passes with a CW beam current of 200  $\mu\text{A}$ . Over a period of a few years, CEBAF upgraded their in-line accelerating gradient from the design value of 5 MV/m to more than 7 MV/m.



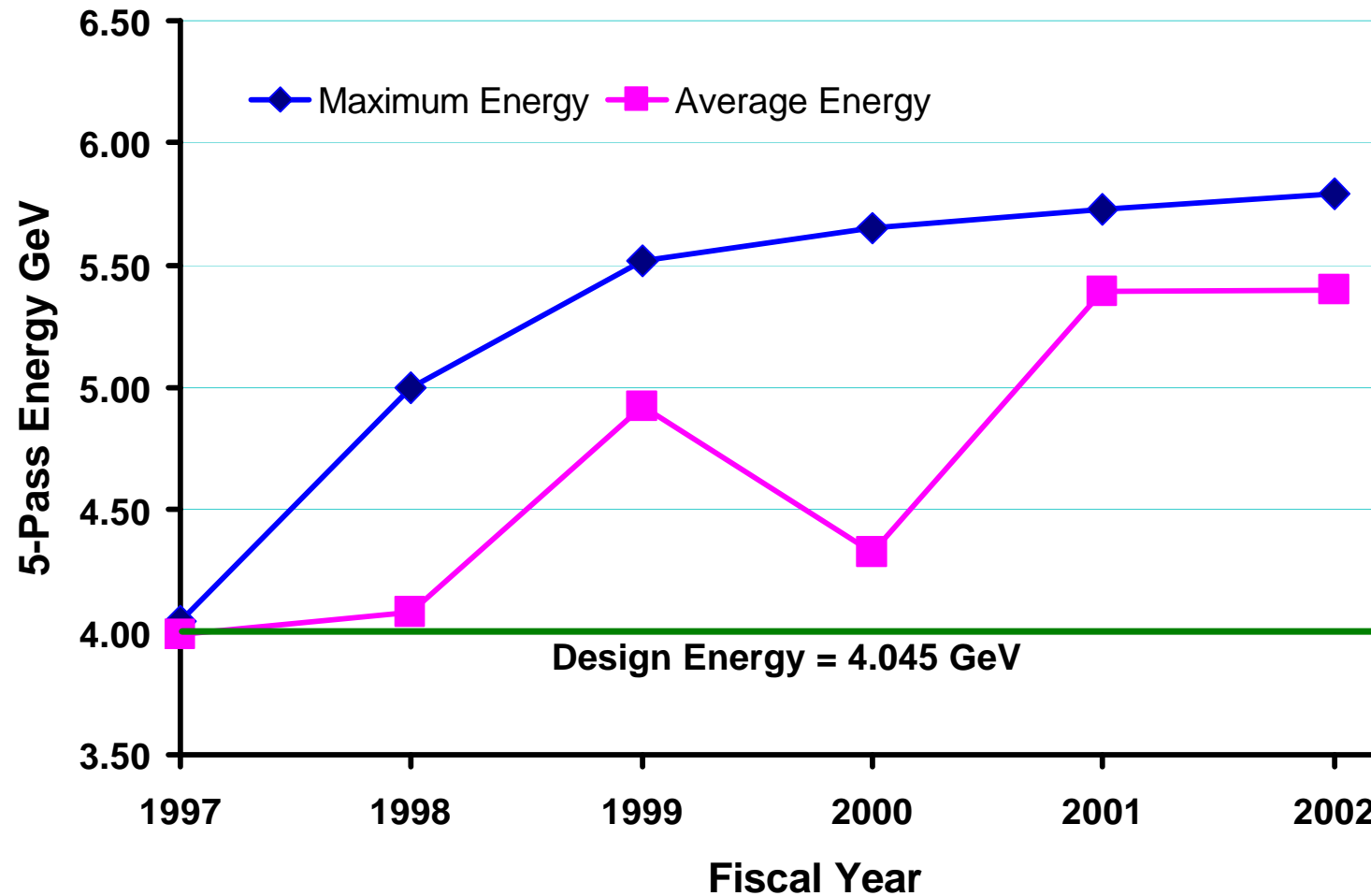
LEP-II, 288 Nb-Cu cavities,

72 modules, 490 m

## Operating Gradients



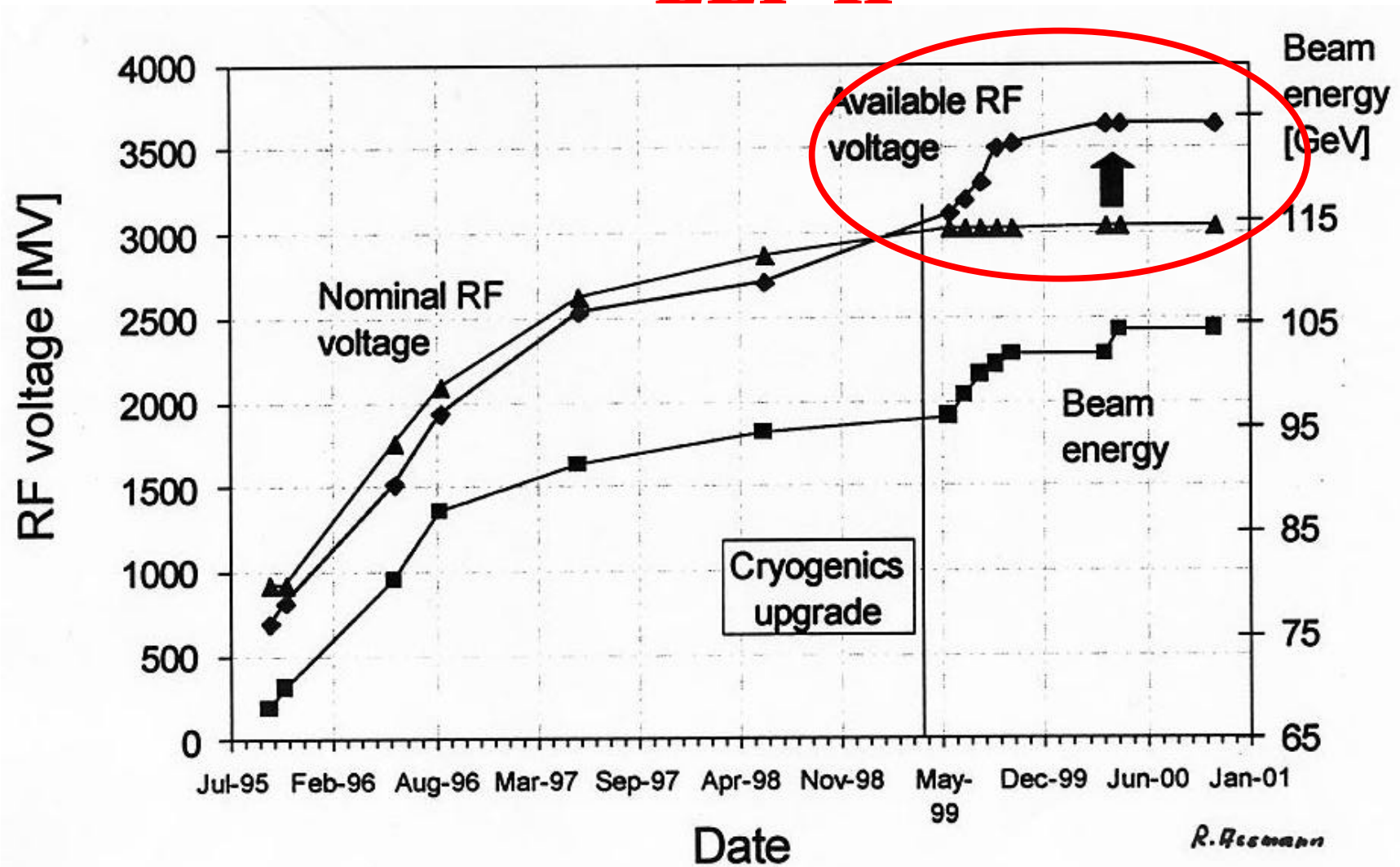
# Get more performance from installed cavities - CEBAF





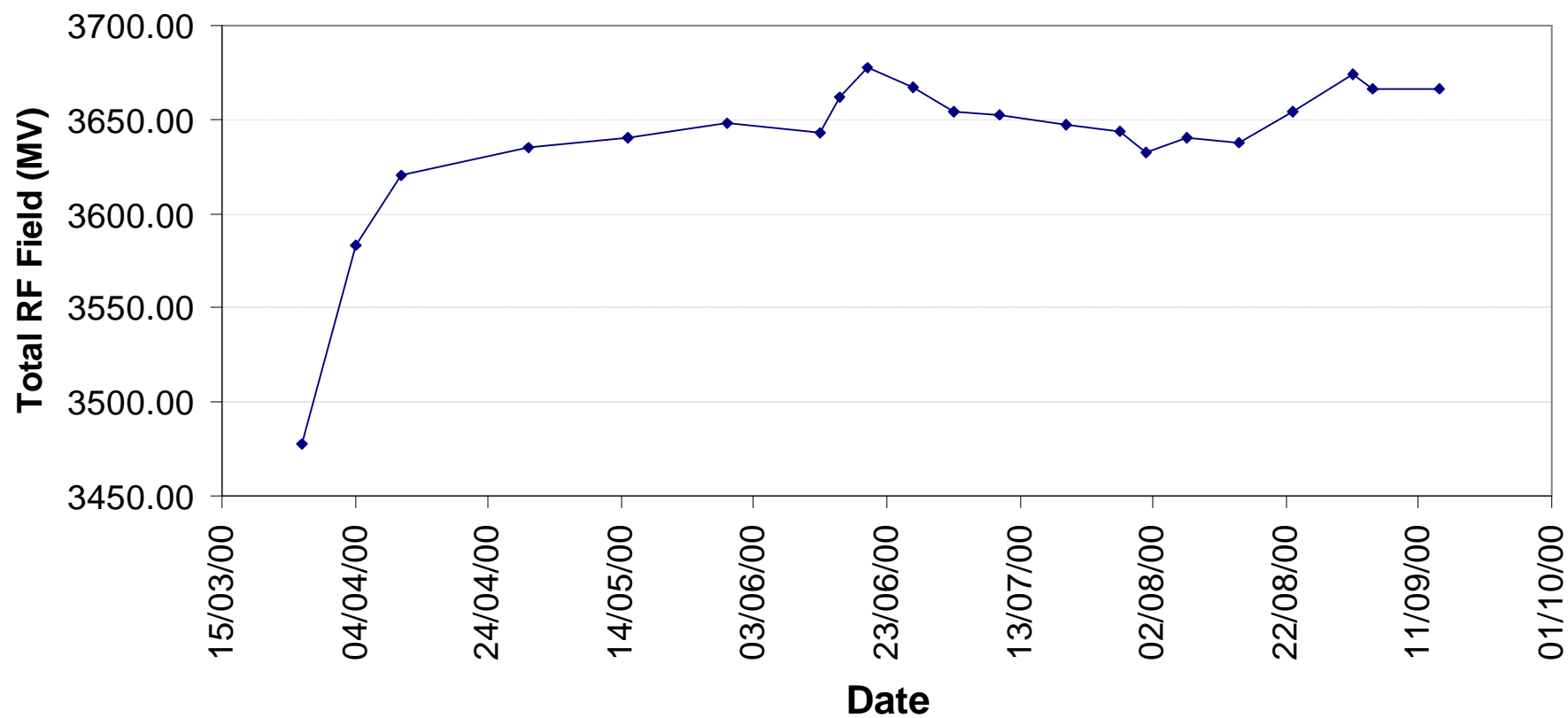
# Get more performance from installed cavities

## - LEP-II

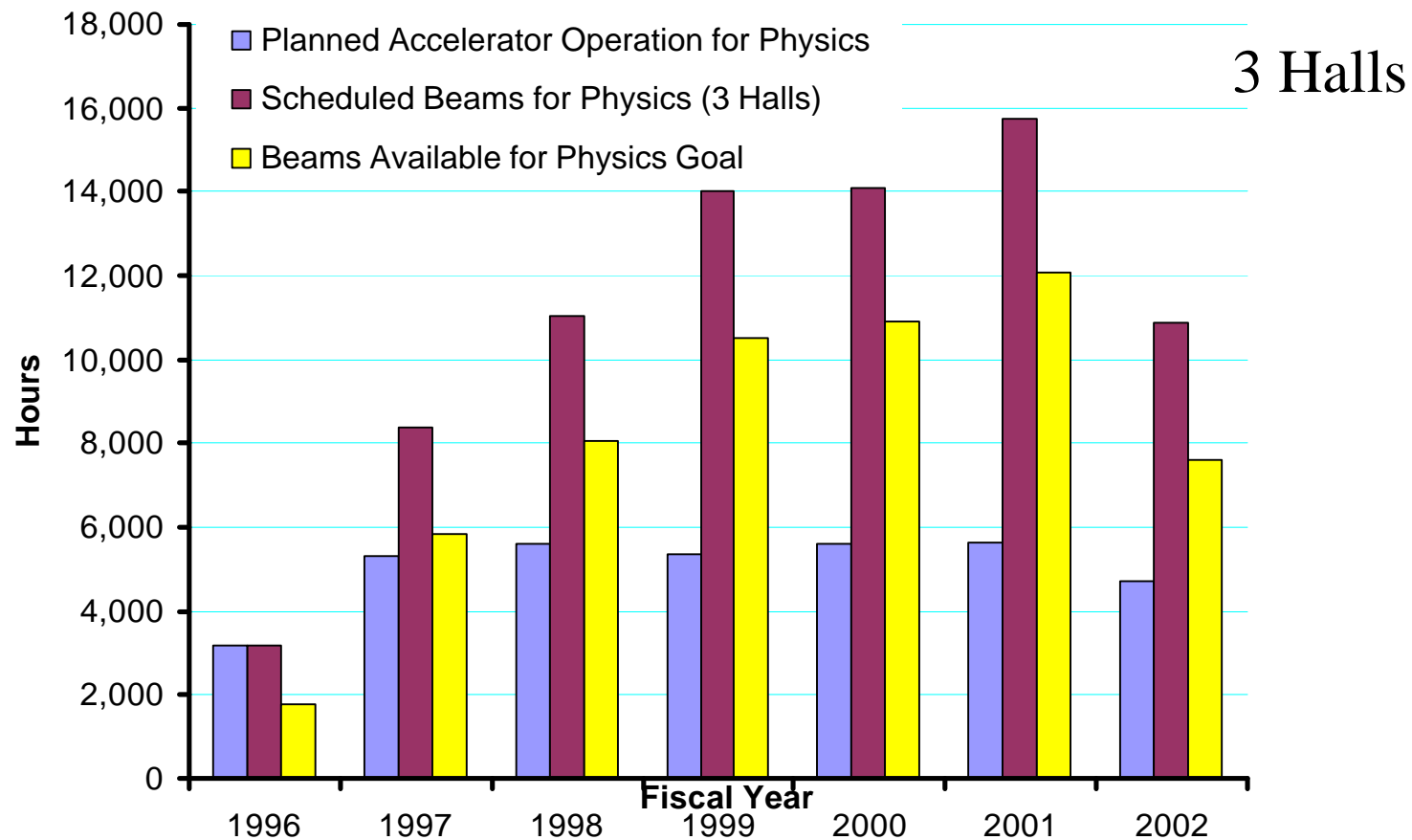


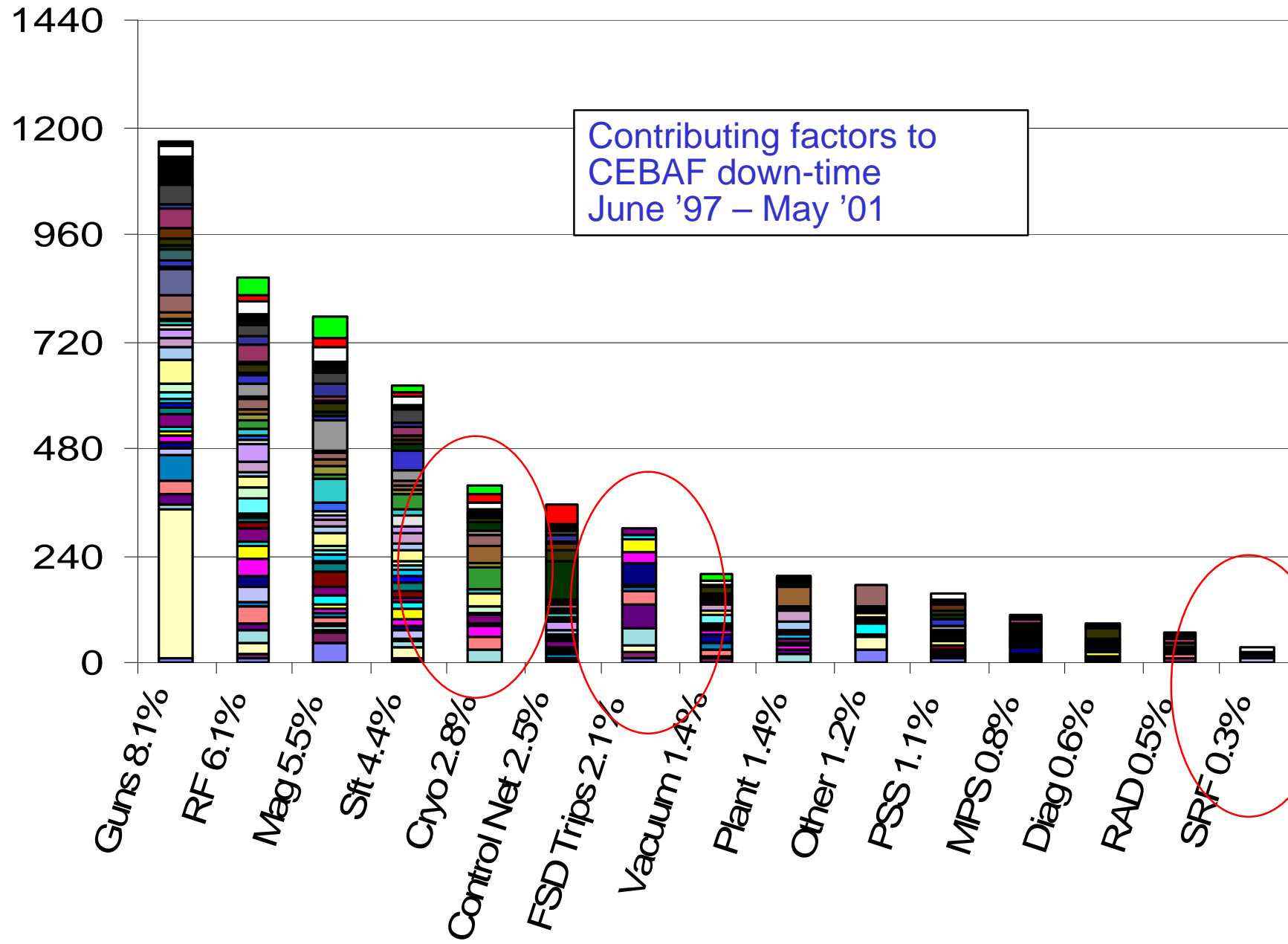
# LEP- 2000

Total RF Accelerating Field in 2000



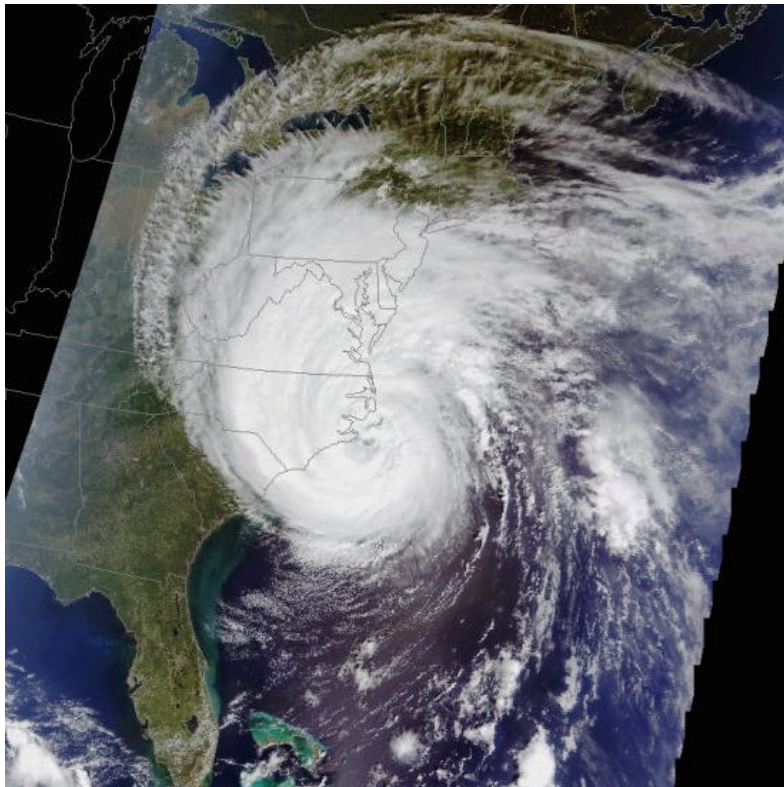
# CEBAF Has Accumulated More than 2000 Cavity-Years of Automated Operation.







# **CEBAF demonstrated robustness of SRF technology with the complete recovery from the effects of Hurricane Isabel - See CERN Courier Feb 2004**



Started out as a Category 5 hurricane

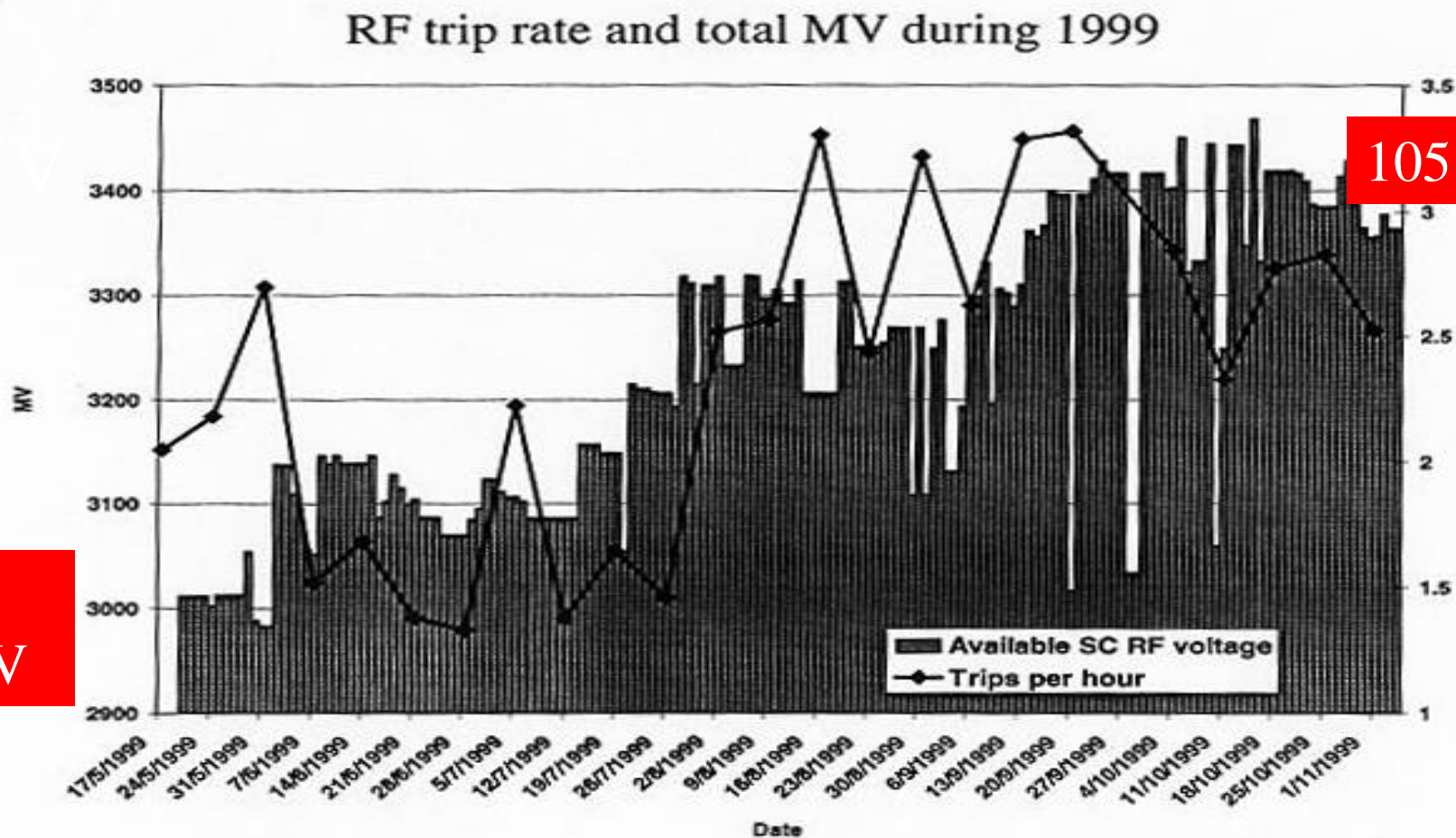
Caused 3.5 day region wide power outage. --> Warm up.

Physics program re-started within 6 weeks

< One percent of cavities could not be powered up due to poorer vacuum

All these cavities are inside a single cryomodule

# LEP2: Always pushing the gradient up



98  
GeV

105 GeV

1 rf trip  $\equiv$  1 klystron off  
 $\equiv$  - 100 MV  
 $(\equiv$  - 0.8 GeV)

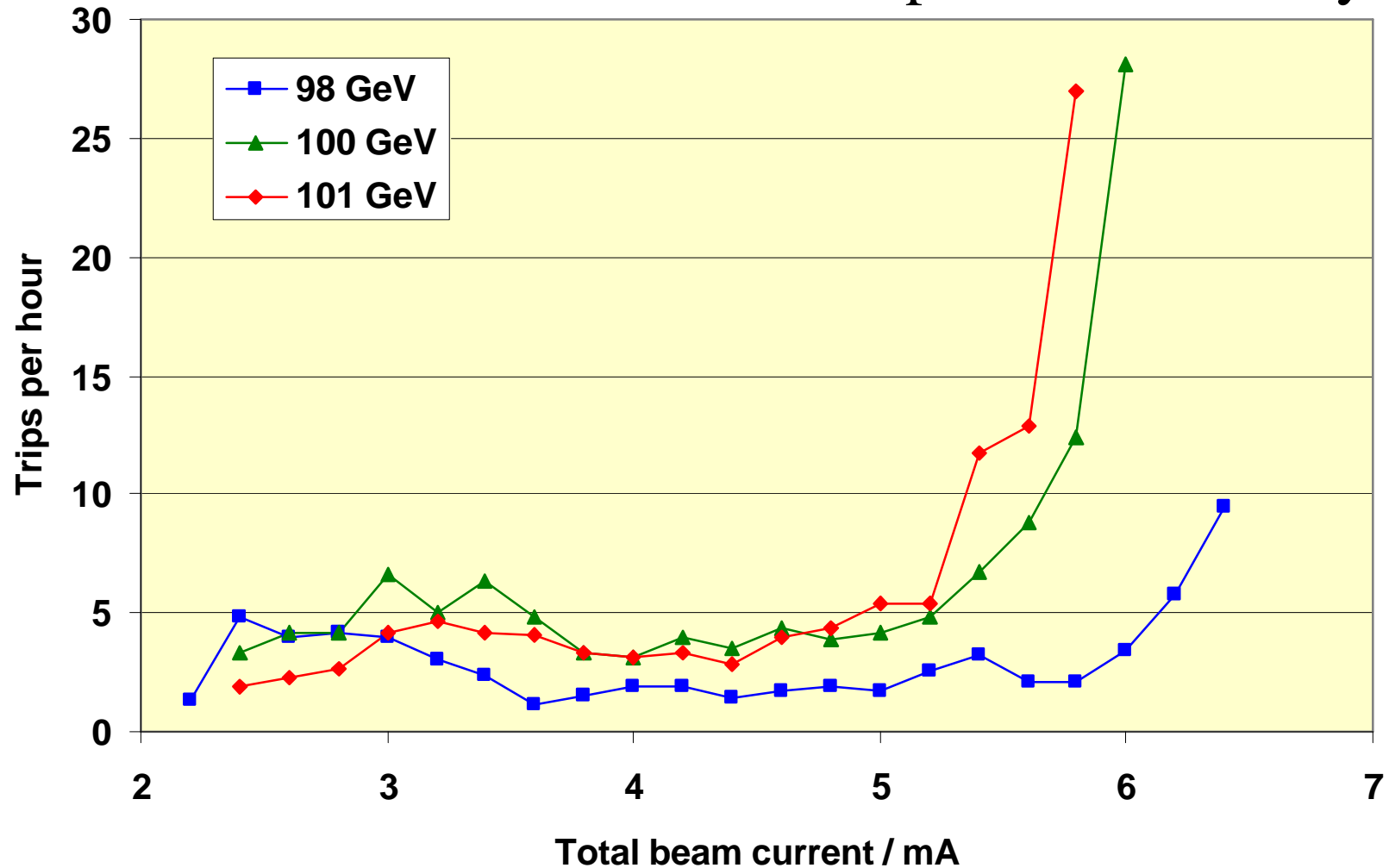
LEP RF A.Butterworth/G.Geschonke

# LEP2

## Limitations:

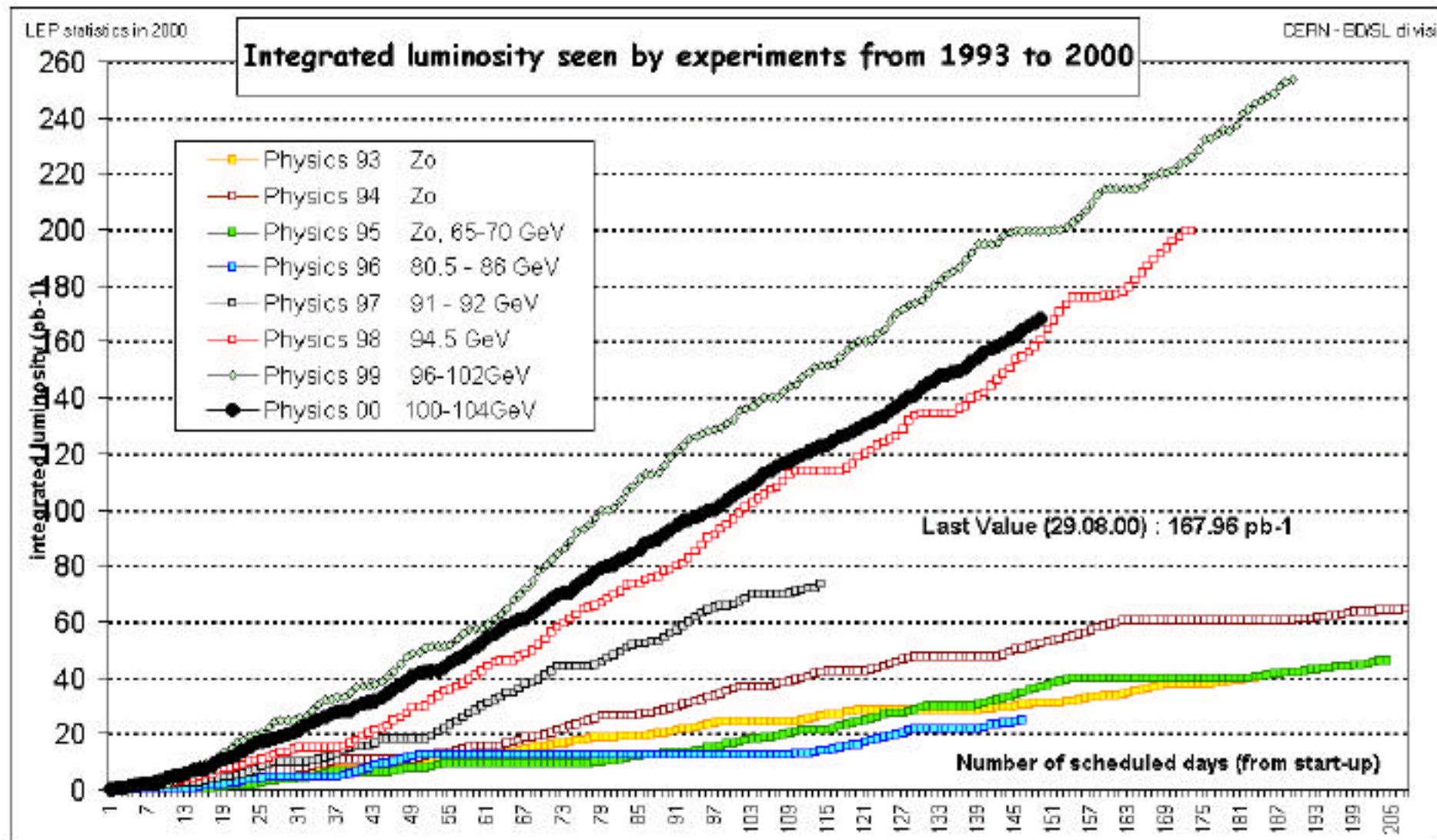
1 trip = loss of one klystron=  
-100 MV

Influence of beam current on operational stability:



pb<sup>-1</sup>

## LRP2 Integrated Luminosity : 1993 - 2000

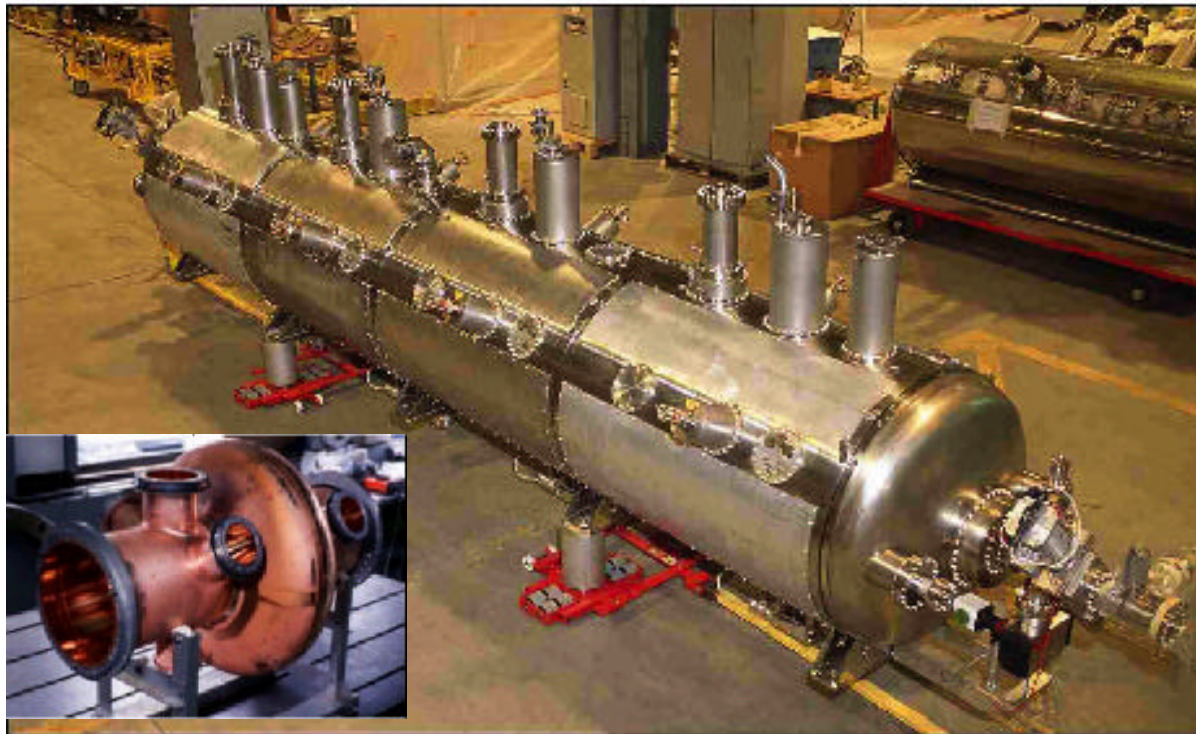


200 days



# Future SRF Activities at CERN

- SRF is Ready for LHC
- + Multi-mission High Intensity Proton linac (later)



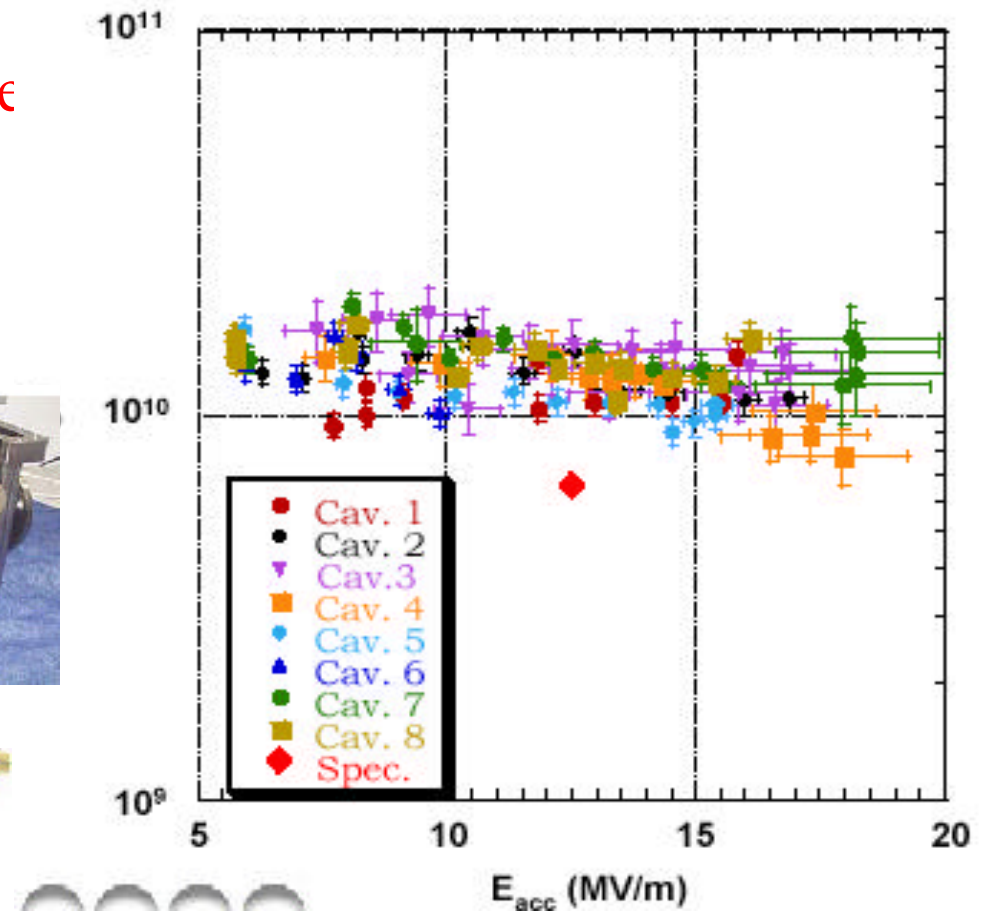
16 Nb-Cu Cavities

4 Cryomodules

16 MV per beam

180 kW per cavity

# Future CEBAF: 12 GeV Upgrade & More (later) Higher Gradients



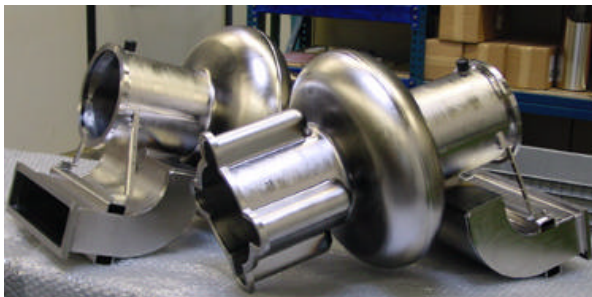
# SRF For High Luminosity, High Current Storage Rings

- CESR & KEK-B
- 500 MHz, 7 - 8 MV/m
- Beam currents " 1 amp
- Beam power 250 - 380 kW/cavity CW

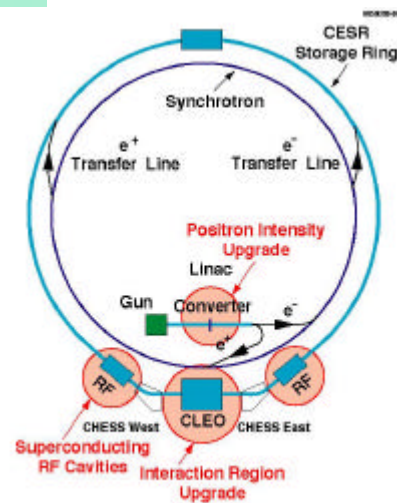
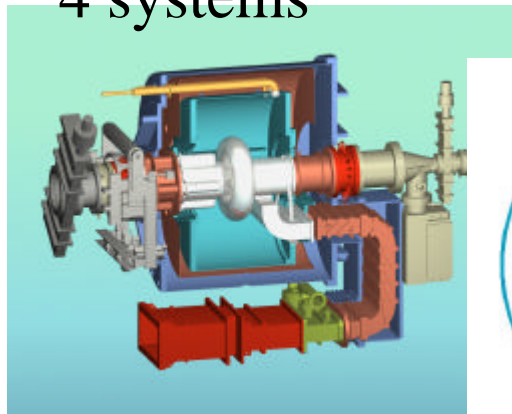


# CESR, KEK-B 500 MHz, 7 - 8 MV/m, > 1998

Between 1998- 2003 the availability of CESR was 84 - 95% of scheduled operating time



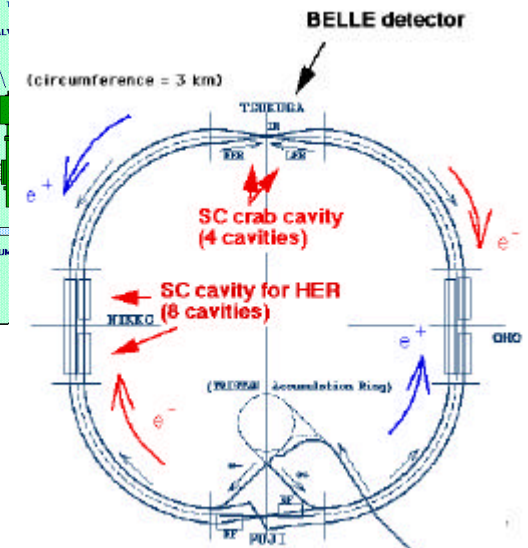
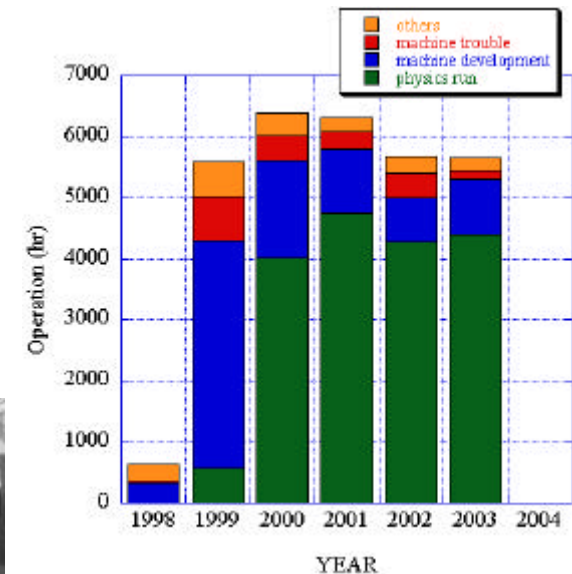
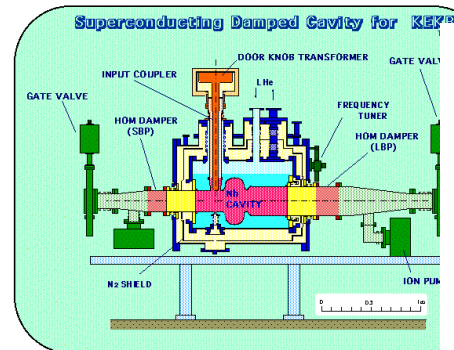
4 systems



Between 2000 - 2003 the availability of KEK-B was 88 - 94% of scheduled operating time

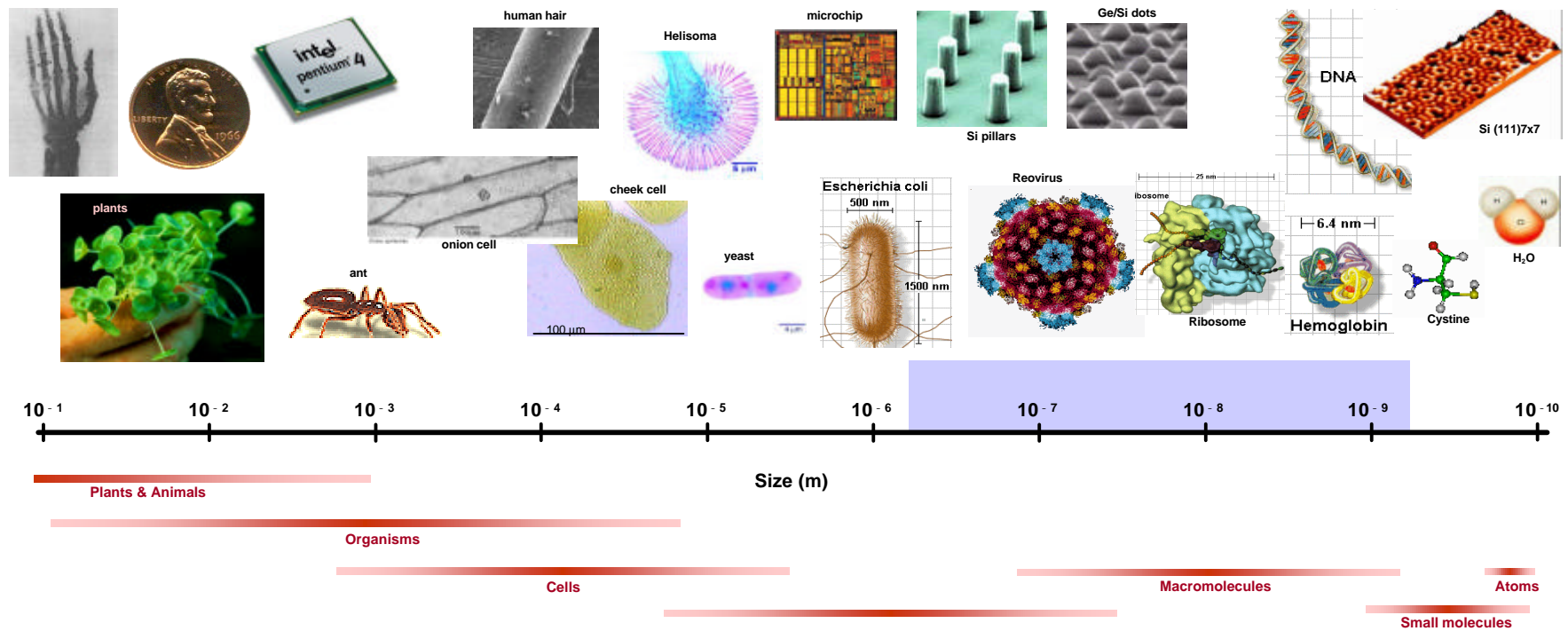


8 systems



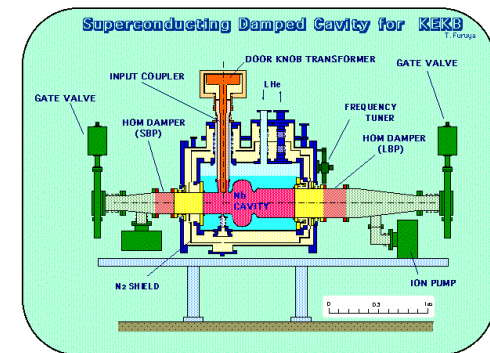
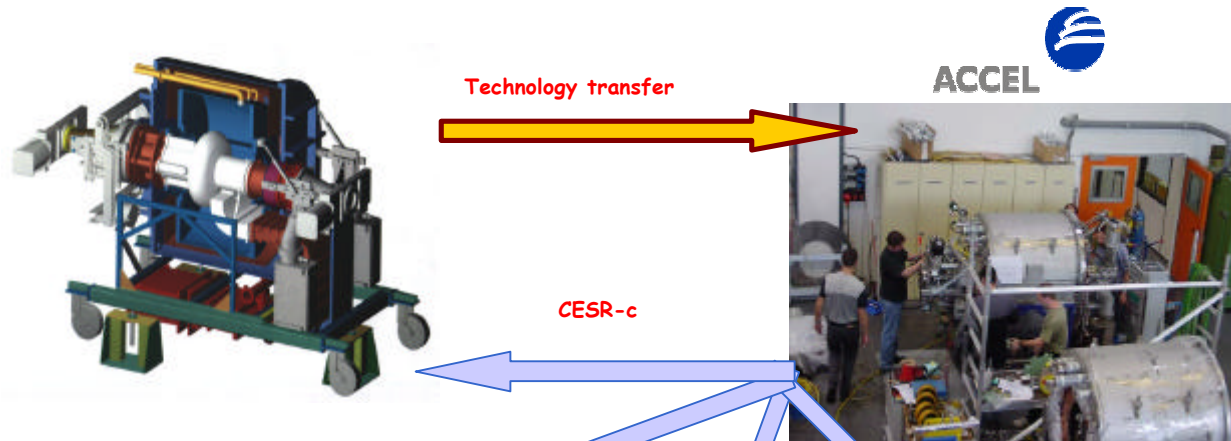


# SRF for Light Sources



# Storage Ring Light Sources

Cornell has transferred CESR SRF technology to ACCEL which is providing turnkey, tested systems for major storage ring light sources around the world with guaranteed performance. Total 9 systems



Taiwan Light Source

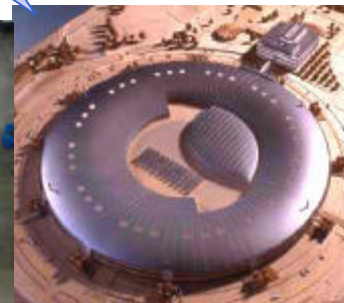


Turn-Key Systems

Canadian Light Source Inc.



diamond

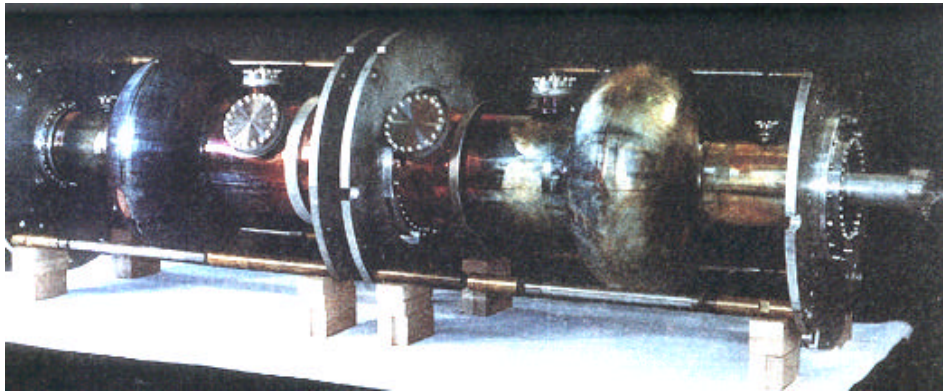


KEK/Mitsubishi will deliver 2 turnkey systems to BEPC in China

# Saclay-CERN



**A 2.75 GeV, 500 mA Light Source**



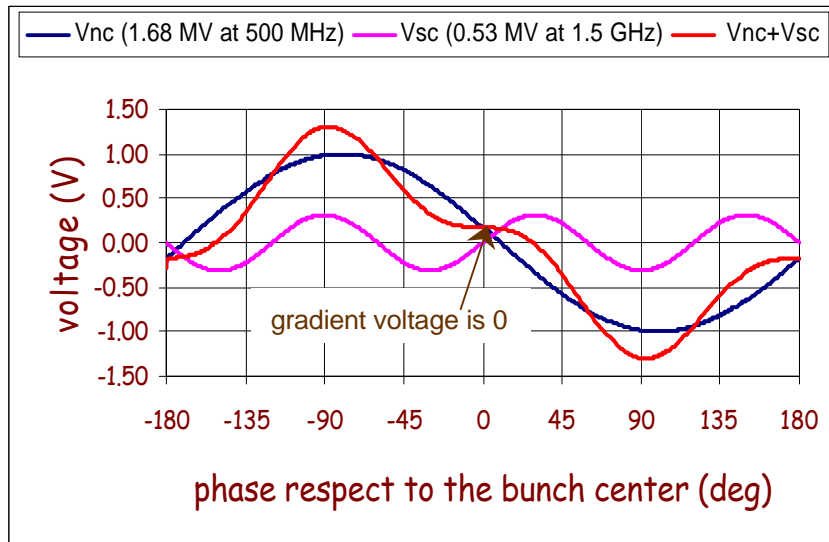
Module tested at ESRF to Eacc of 7 MV/m and transferred  
360 kW to 170 mA beam.



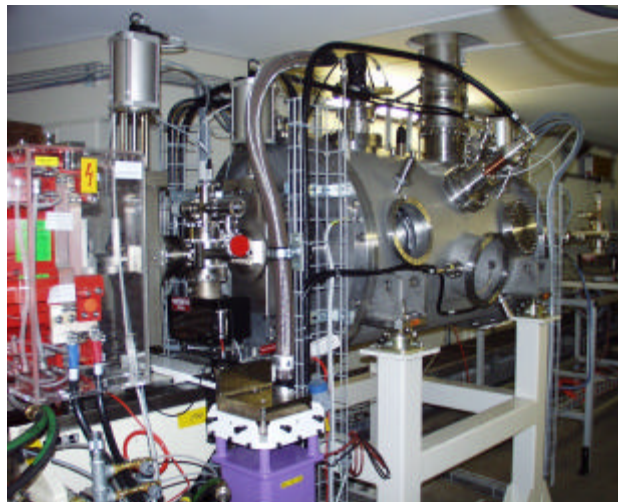
## Third Harmonic Passive Cavity-Systems Installed

3<sup>rd</sup> harmonic (1.5 GHz) SRF systems lengthen bunch, decrease charge density & increase beam lifetime. Landau damping suppresses coupled bunch instabilities.

After installation, both SLS and ELETTRA gained a factor of 3 on bunch lengthen and more than a factor of 2 on beam life-time.



Prototype 3rd harmonic Cavity  
Built at CERN



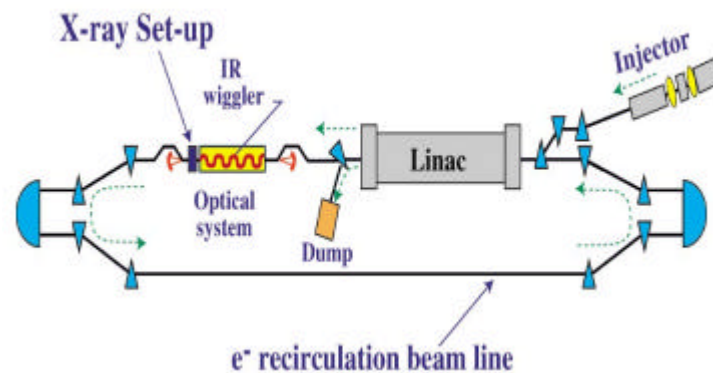
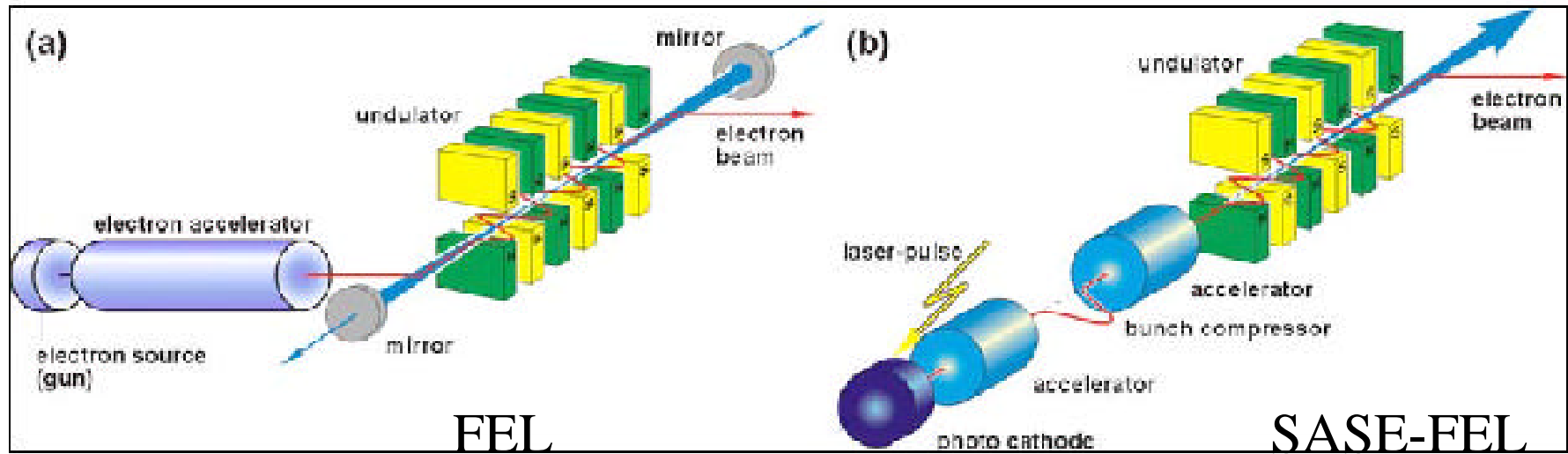
SLS Cryomodules



ELETTRA Cryomodule



# FREE ELECTRON LASERS



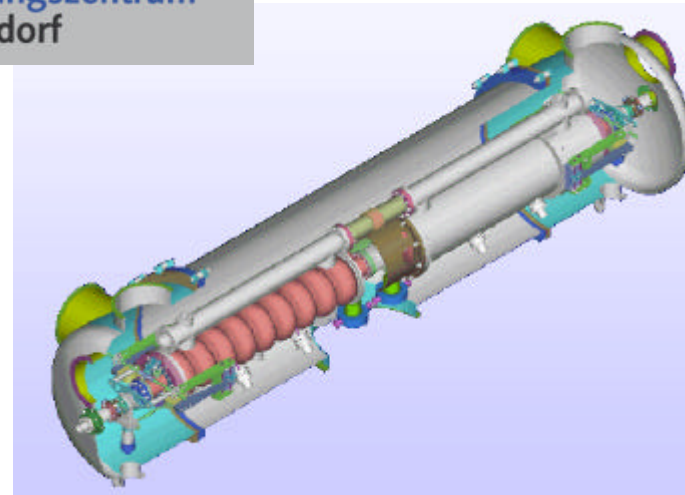
Energy Recovery Linacs (ERL)

# Six Operating Light Sources

	E (MeV)	Wavelength (um)	
JAERI - Japan	16	20 - 30	ERL
ELBE Rossendorf- Germany	12 – 40	2 - 10	FEL
SCA- Stanford, USA	40 – 50	1 - 2	FEL, ERL
DALINAC Darmstadt-Germany	40 – 50	2.5 - 7	FEL
JLAB- Va, USA	45 – 80	1 - 6	FEL, ERL
TTF-I – DESY, Germany	180- 270	0.1 – 0.2	SASE-FEL



Forschungszentrum  
Rossendorf



1300  
MHz  
TESLA  
Cavities

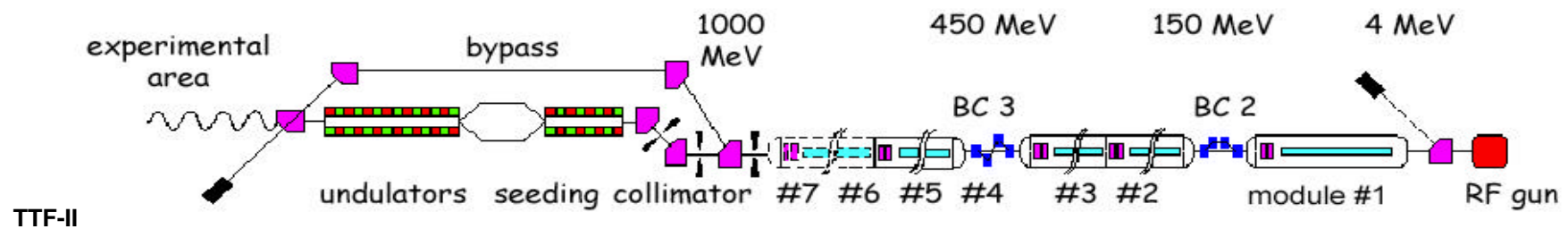
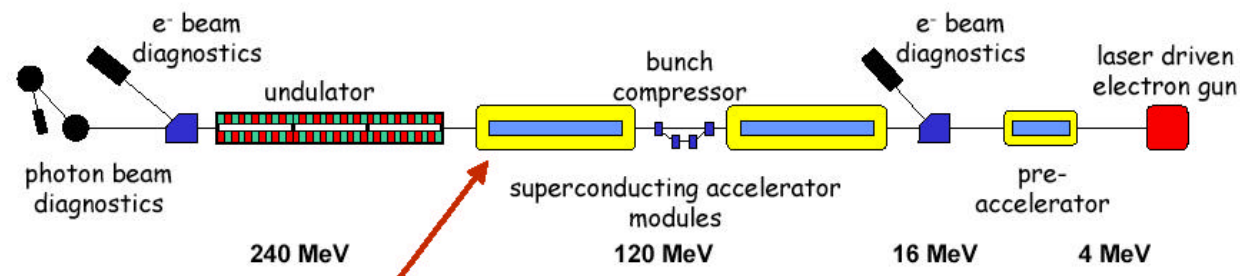


FEL Upgrade 8 cavity module  
Average  $E_{acc} > 15$  MV/m  
1500 MHz



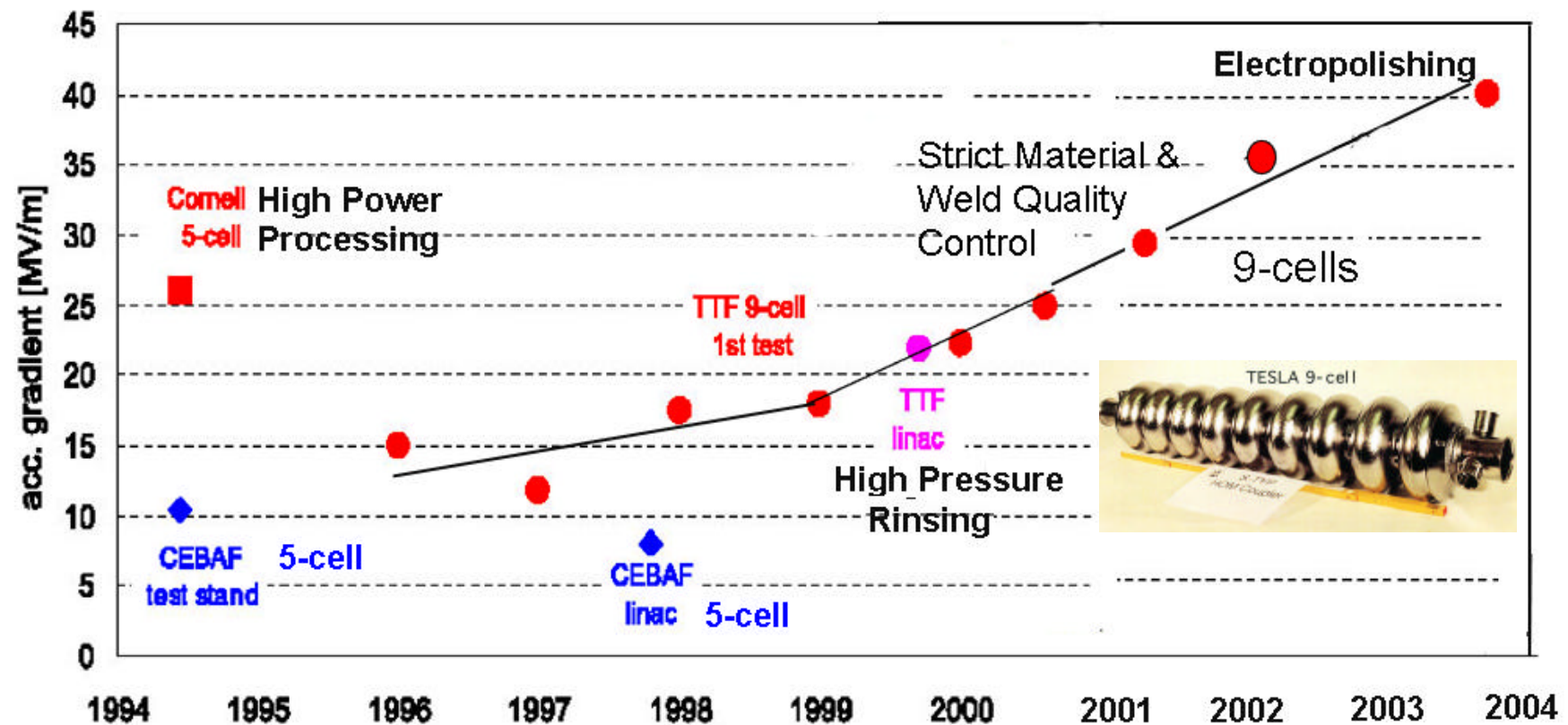
August 03. String assembled and under vacuum in the clean room.

# TTF-FELs

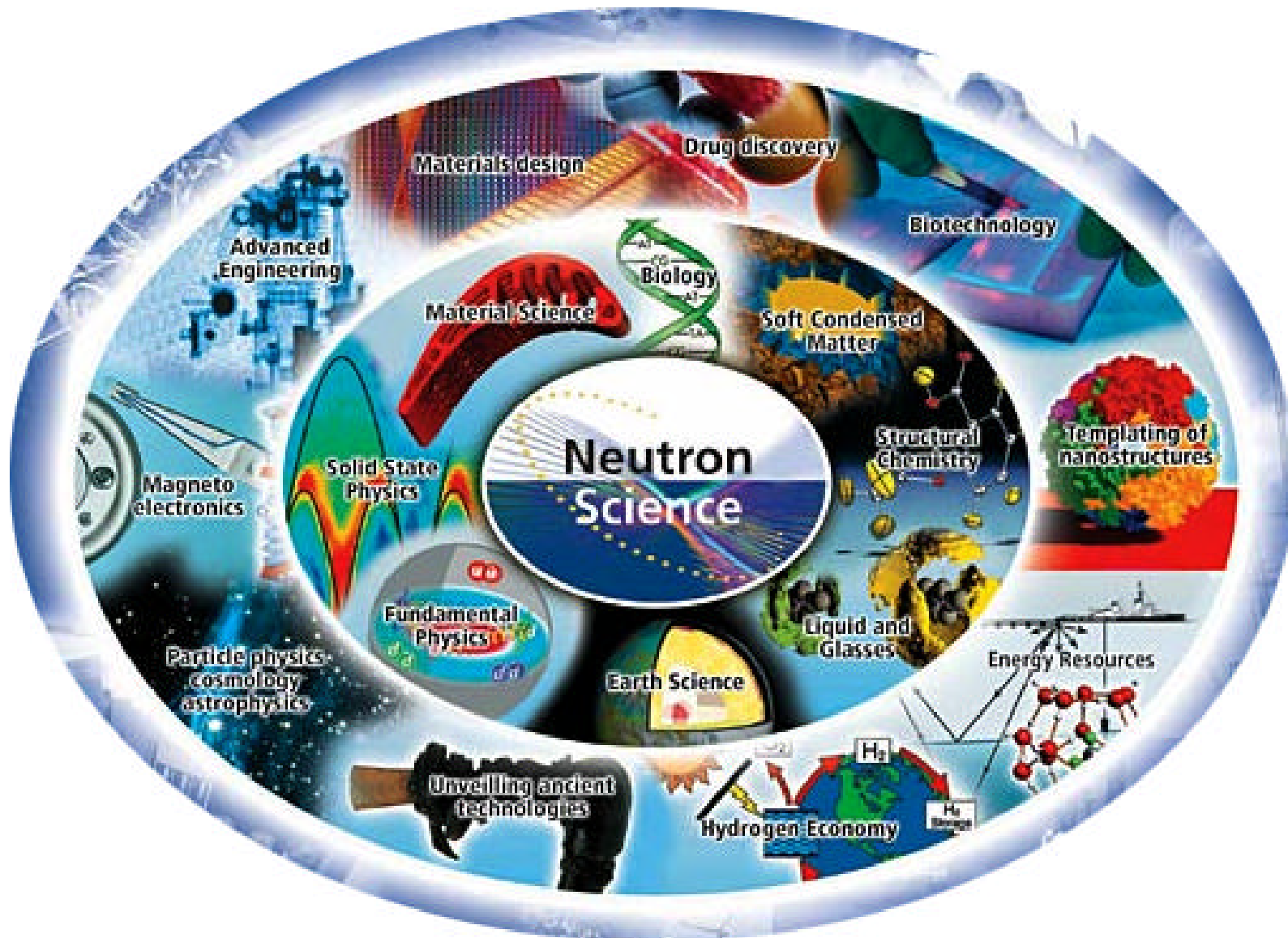




# Gradient Progress for TESLA and TTF Success Has Stimulated Many World-Wide SC Accelerators

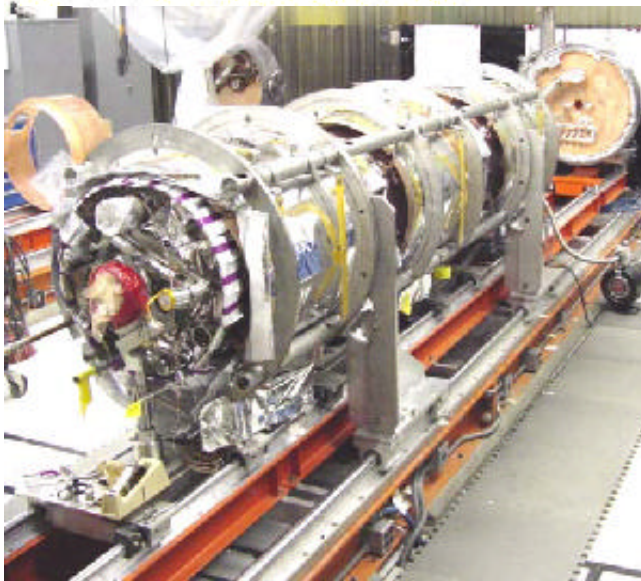
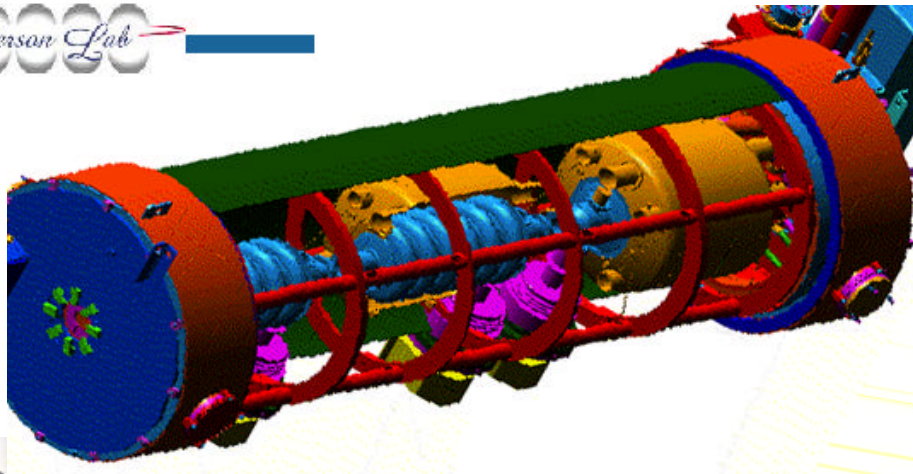


# ACCELERATOR-BASED NEUTRON SOURCES





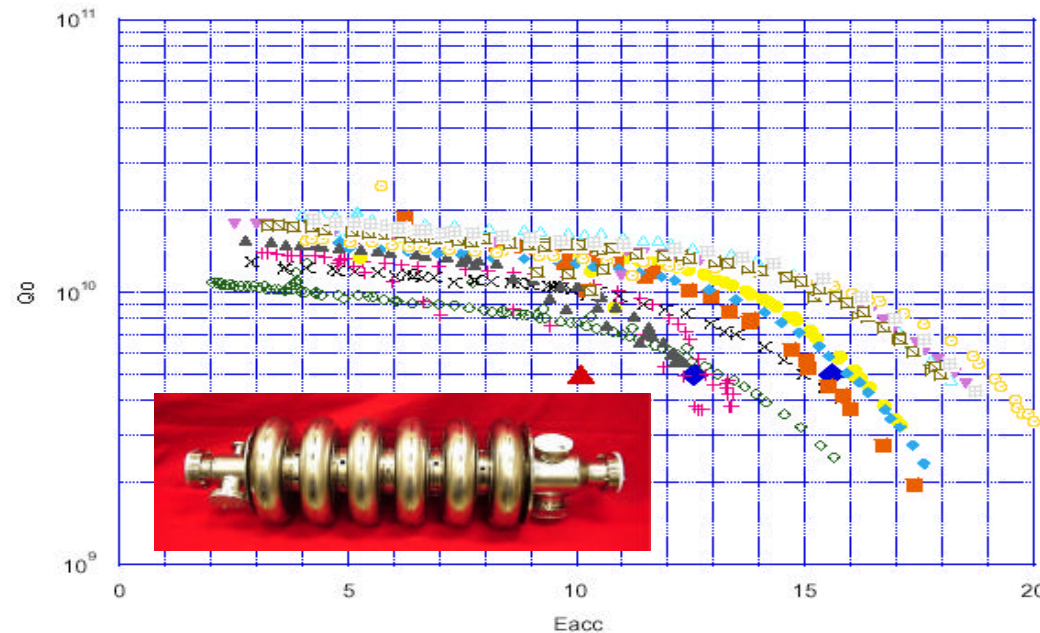
# **SNS: First High Intensity Superconducting Proton Linac, Switched to SC in 2000**



8 completed  
6 cryomodules  
installed at SNS



# Performance of SNS Structures, JLAB

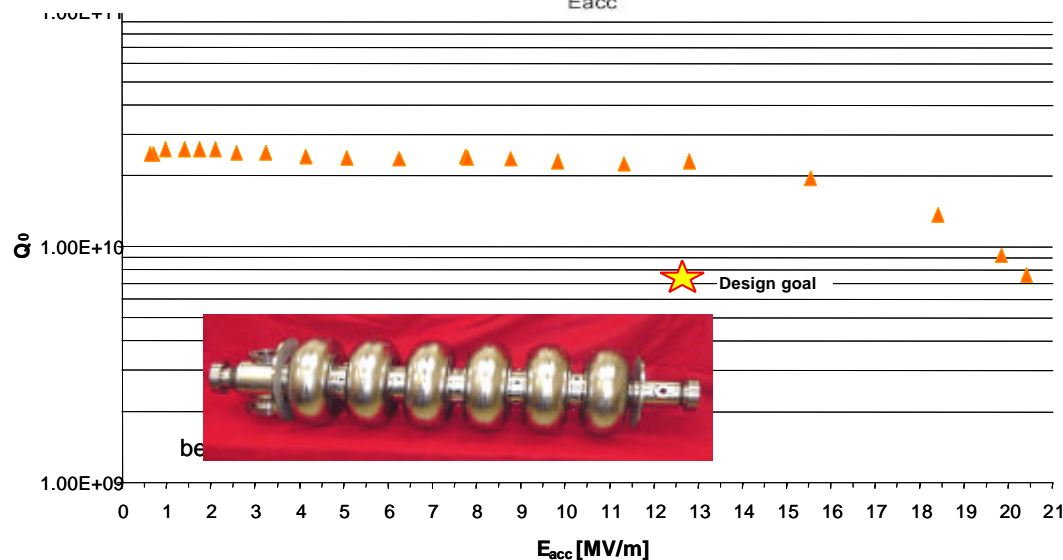


> 30 cavities made by industry

Peak surface electric fields in medium beta elliptical structures are now in the range of 50 - 70 MV/m, comparable to TESLA structures.

$\beta = 0.61$ , 805 MHz,

$E_{pk}/E_{acc} = 3.5$



> 30 cavities made by industry

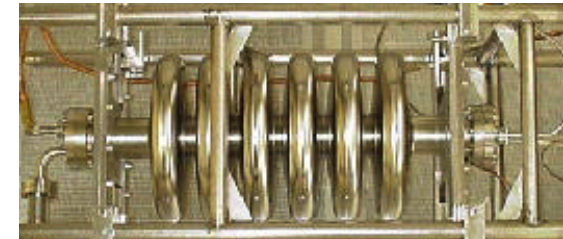
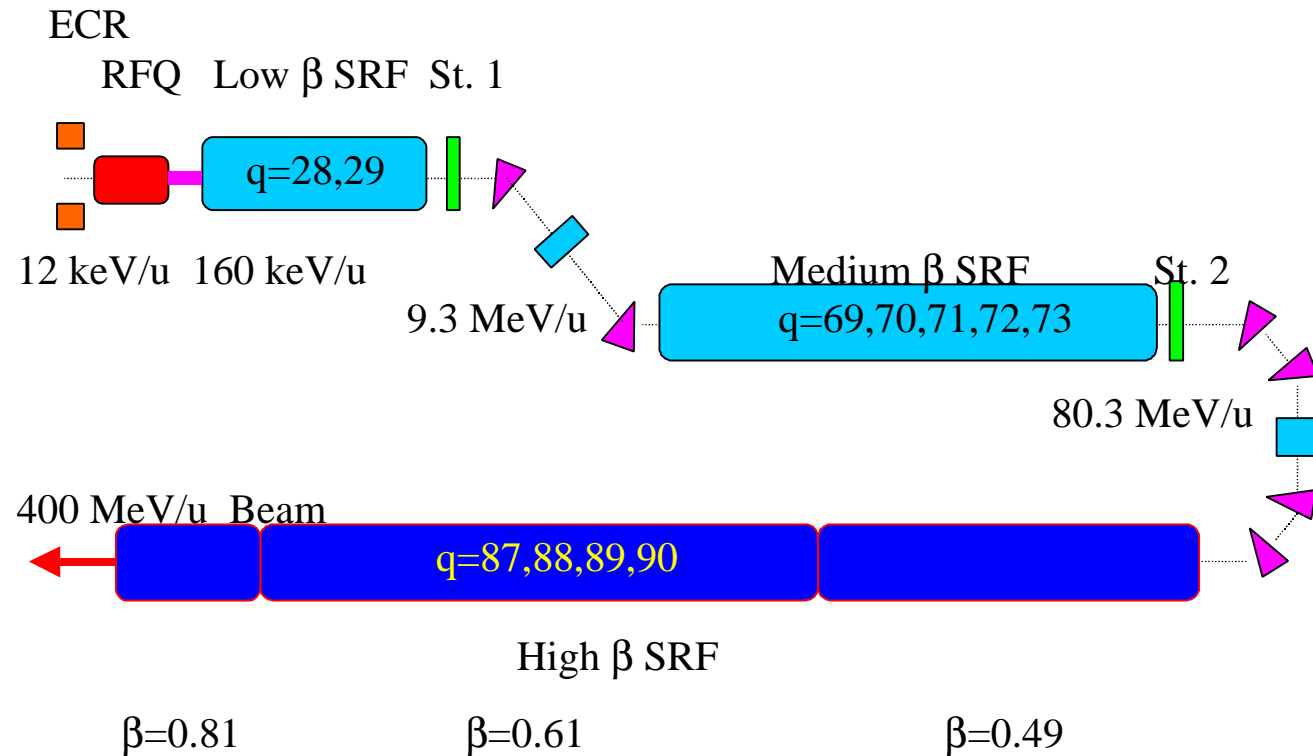
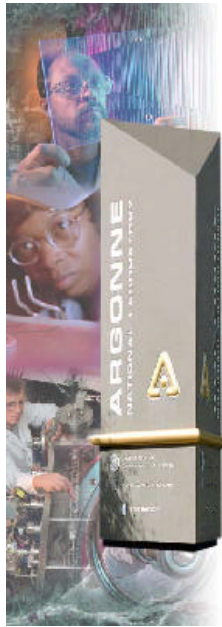
$\beta = 0.8$ , 805 MHz,

$E_{pk}/E_{acc} = 2.5$



# Rare Isotope Accelerator (RIA) for Nuclear Astrophysics

## High Priority for Nuclear Physics



# Future Light Sources Under Study

## Most Based on TESLA Technology

- USA

- Cornell - ERL 5- 7 GeV, ERLPrototype 100 MeV
- BNL, PERL, 2.7 GeV
- LBNL - LUX, 600 MeV
- MIT - 1 - 4 GeV

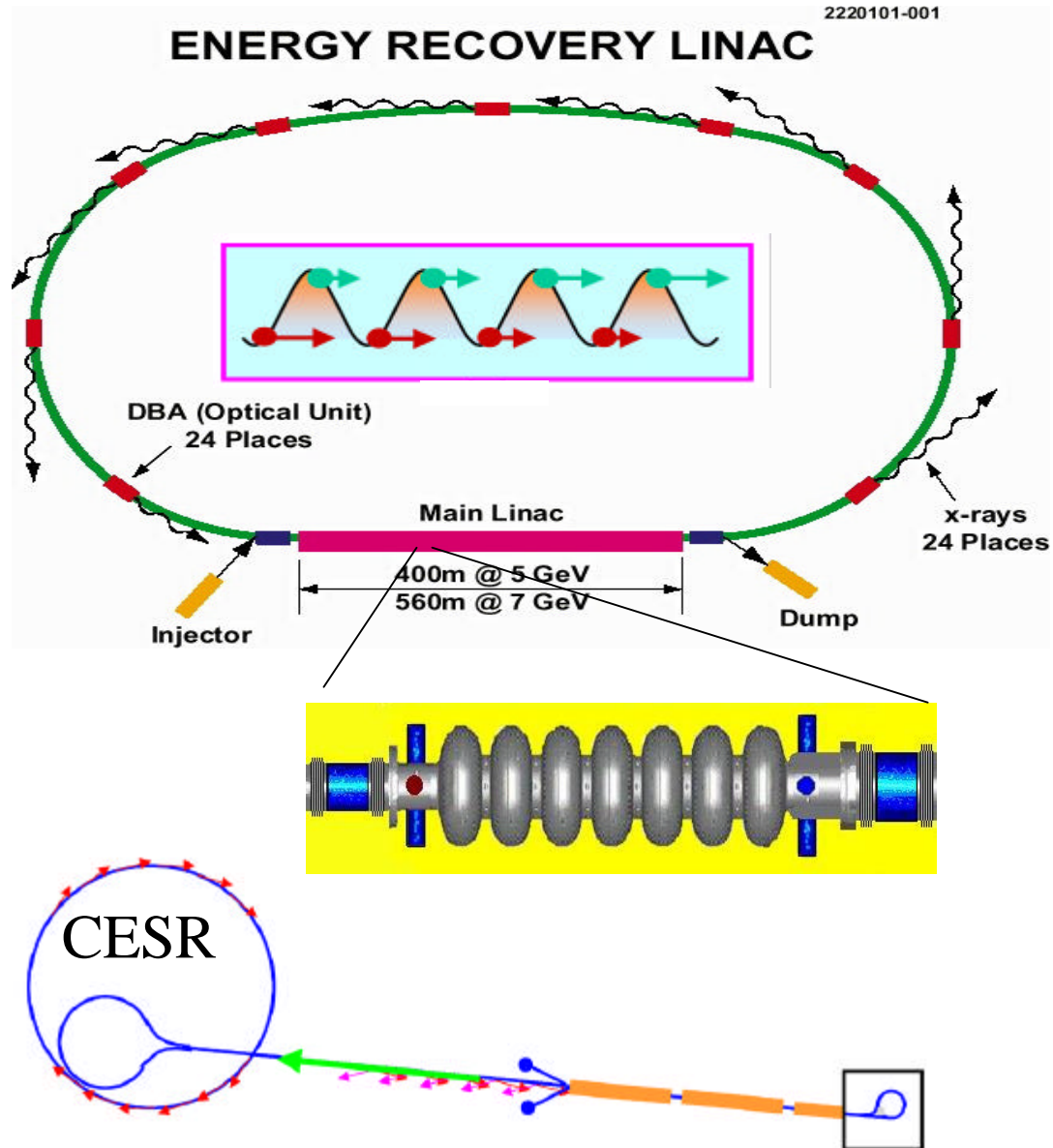
- UK-Europe

- BESSY: 1.5 - 2.2 GeV
- Daresbury, 4 GLS, ERL, FEL, 600 MeV,
  - Prototype 30 MeV

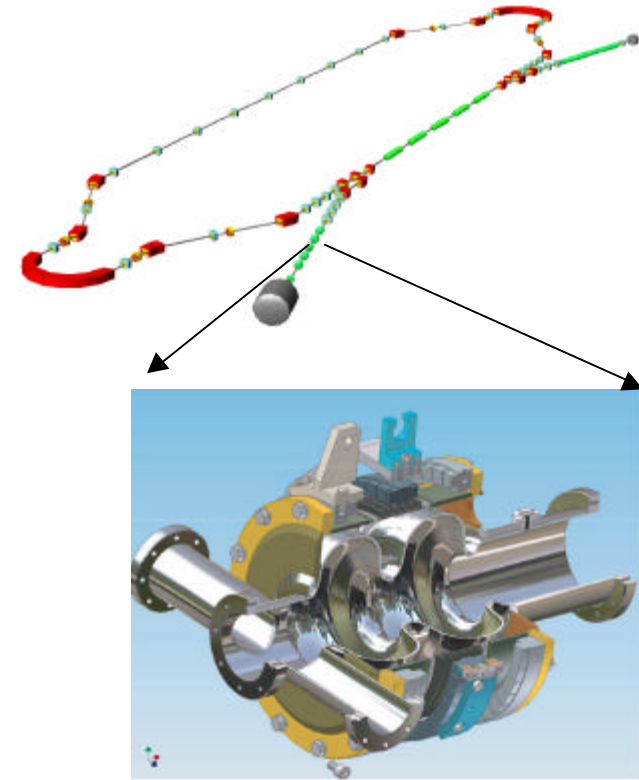
- Japan

- KEK, 4 - 6 GeV, ERL

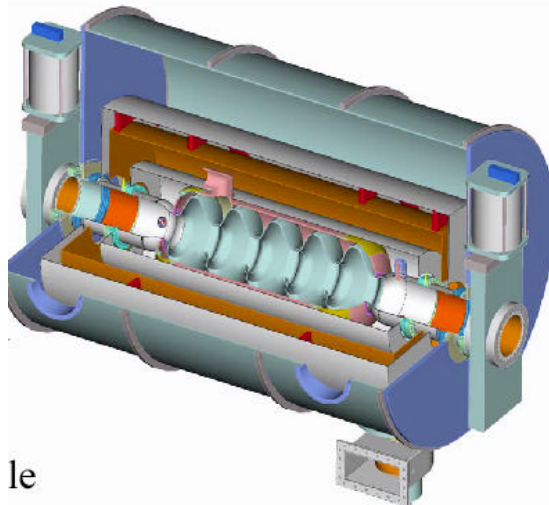
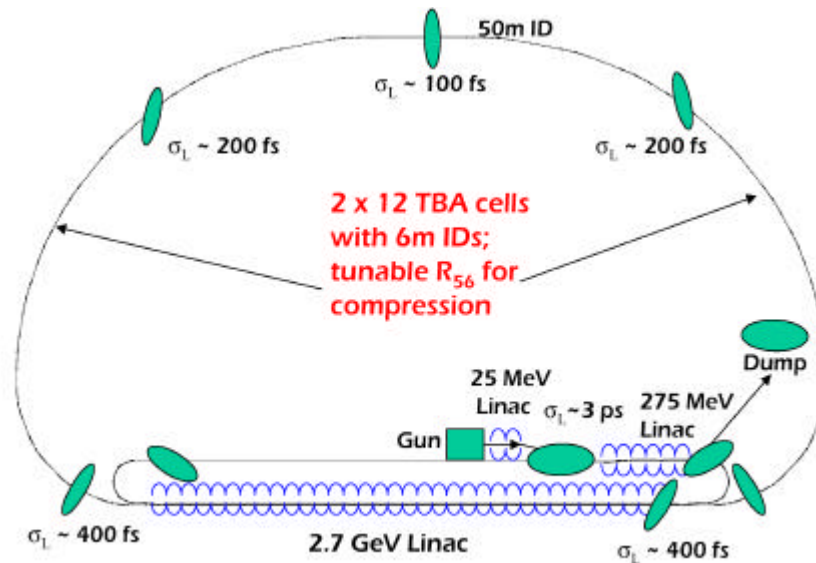
# Cornell



## Prototype



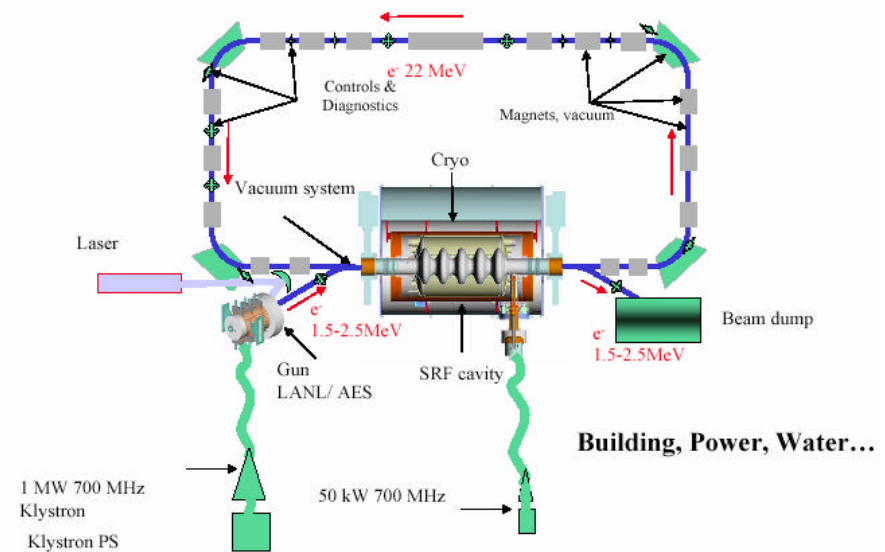
# PERL



le



## A Complete ERL for R&D



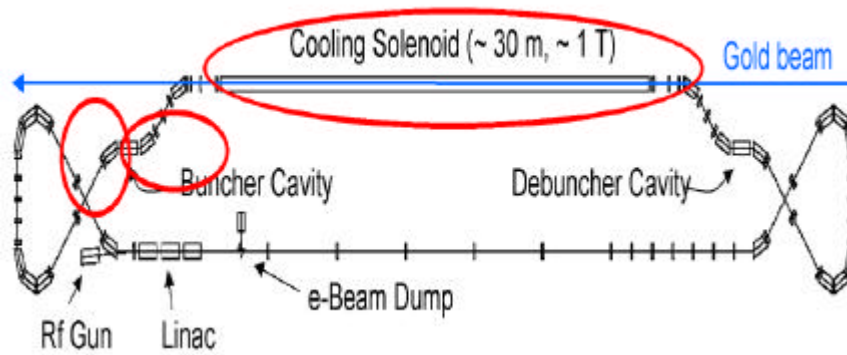
Prototype



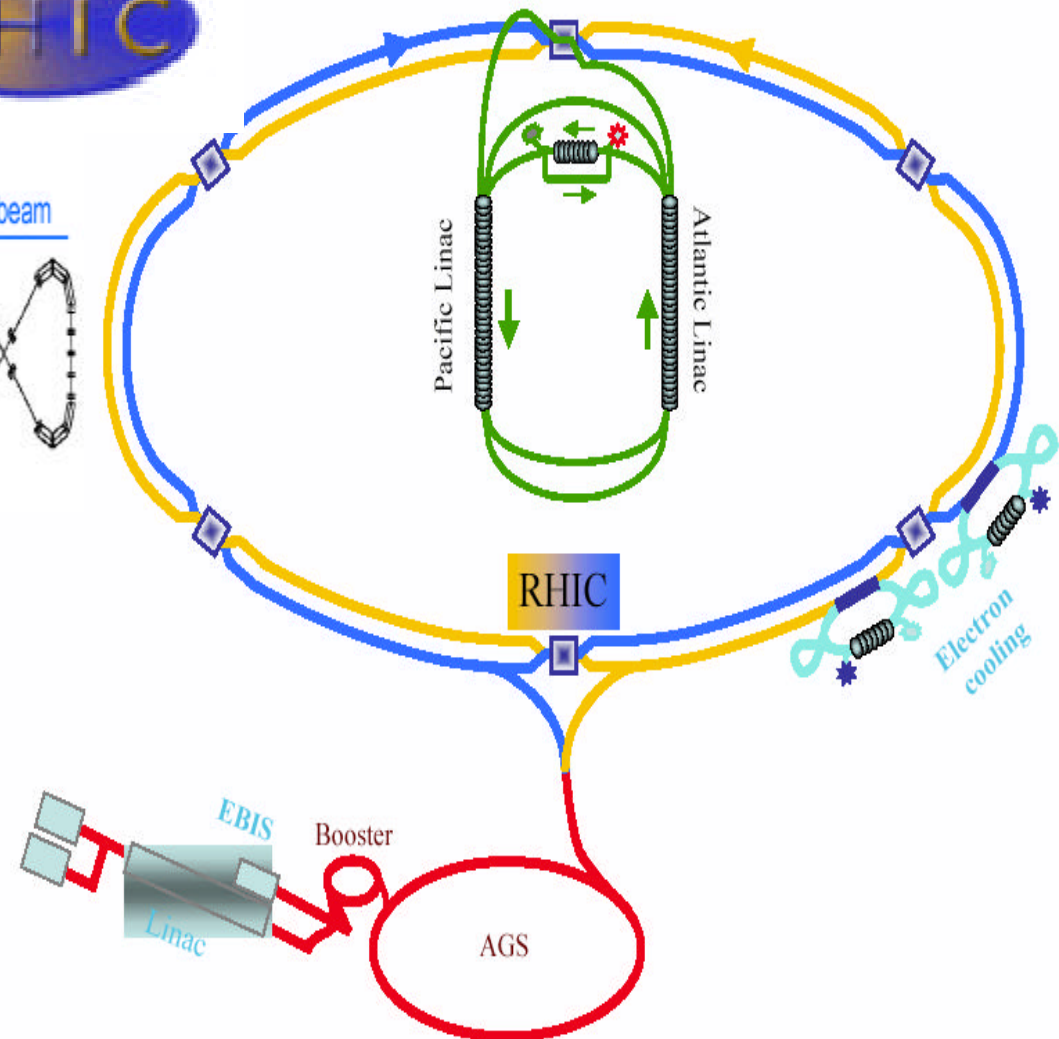
# BROOKHAVEN NATIONAL LABORATORY

RHIC

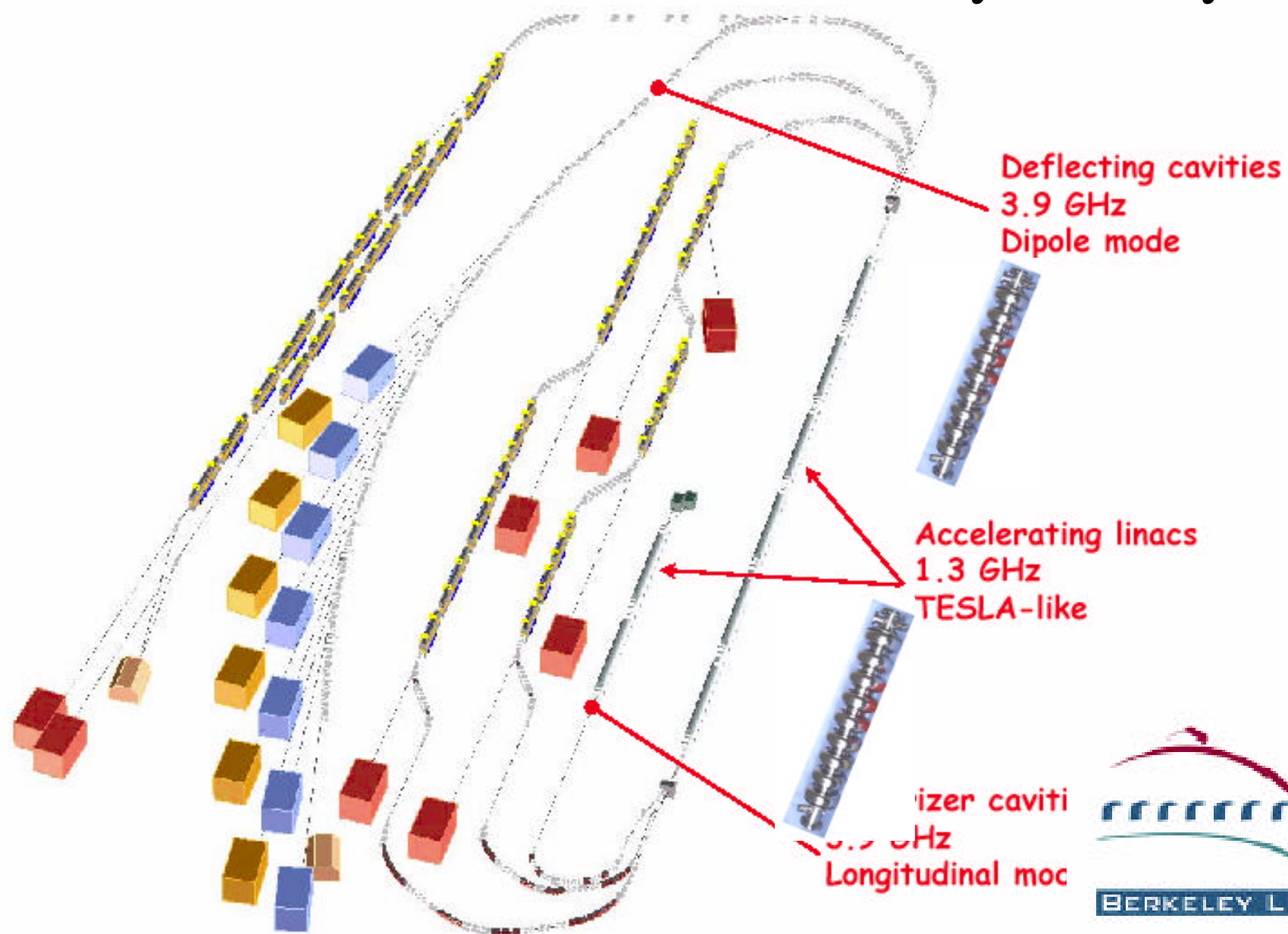
e-RHIC

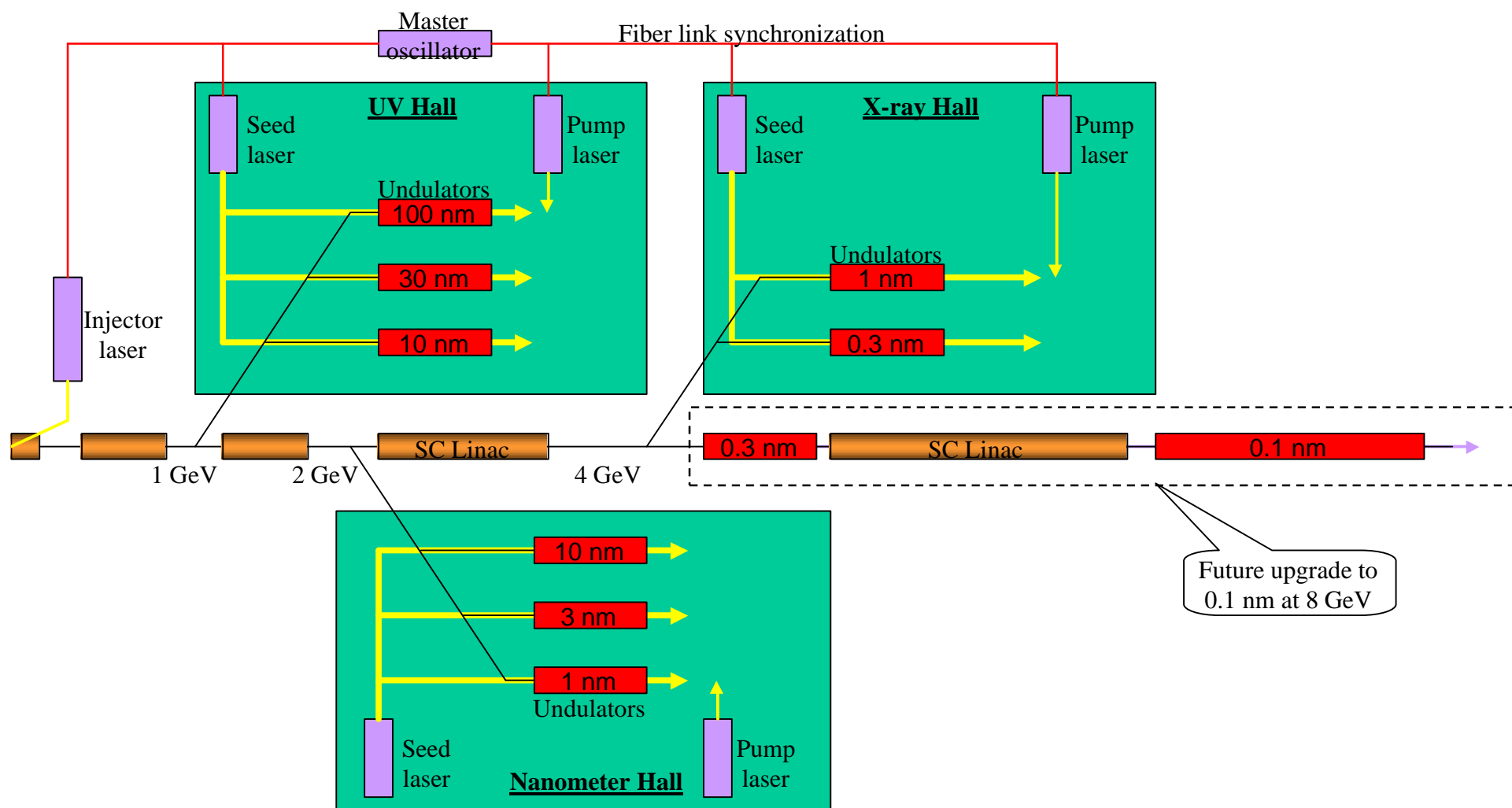


ERL for cooling  
RHIC beam



# LUX Linac-Based UltraFast Xray Facility





1 - 4 GeV

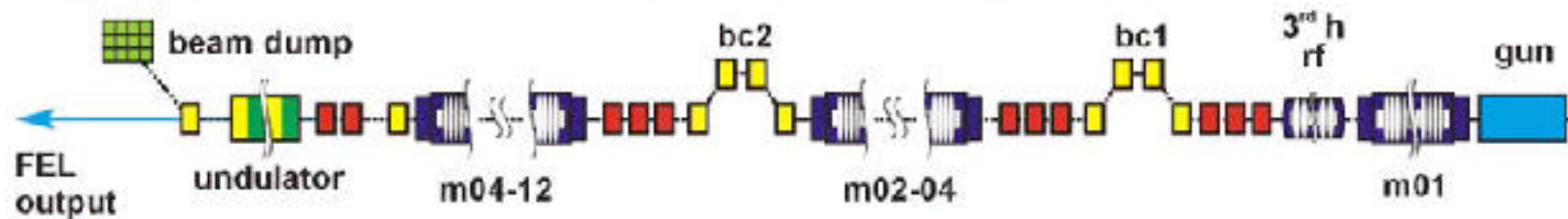
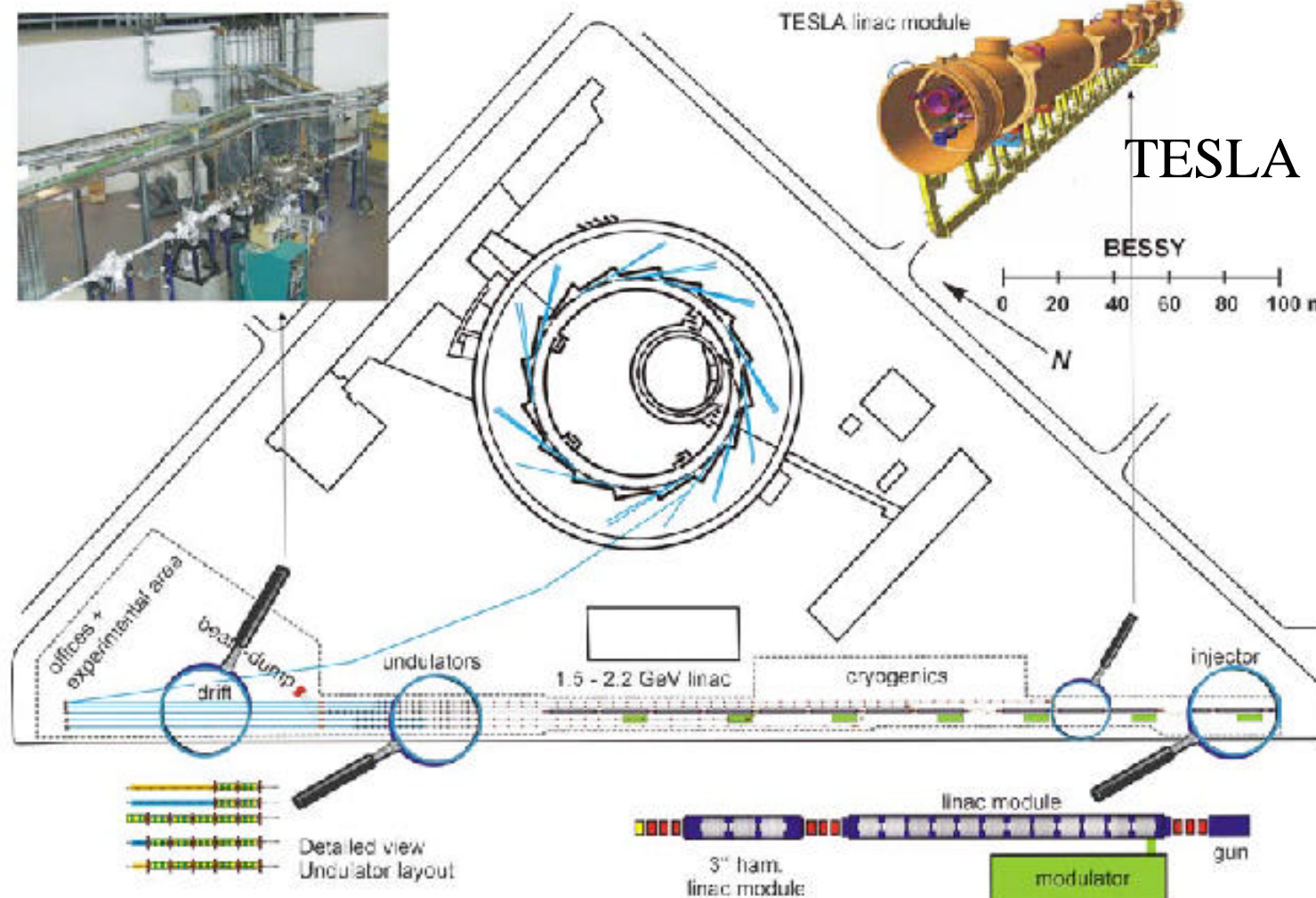
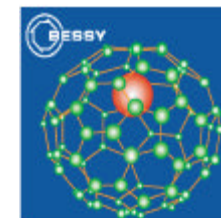




TESLA linac module

TESLA Cryomodule

**BESSY**

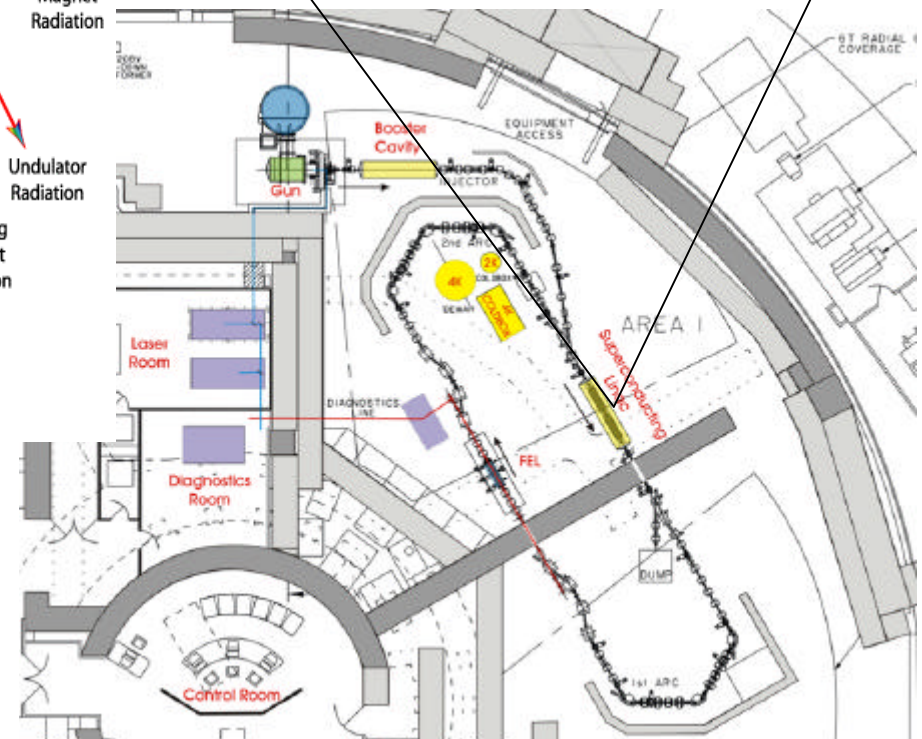
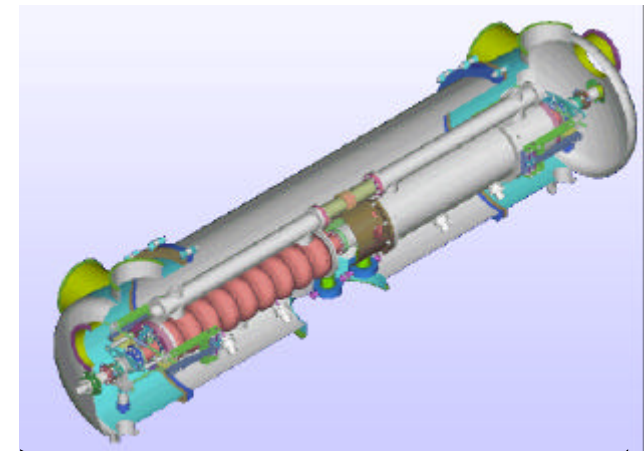
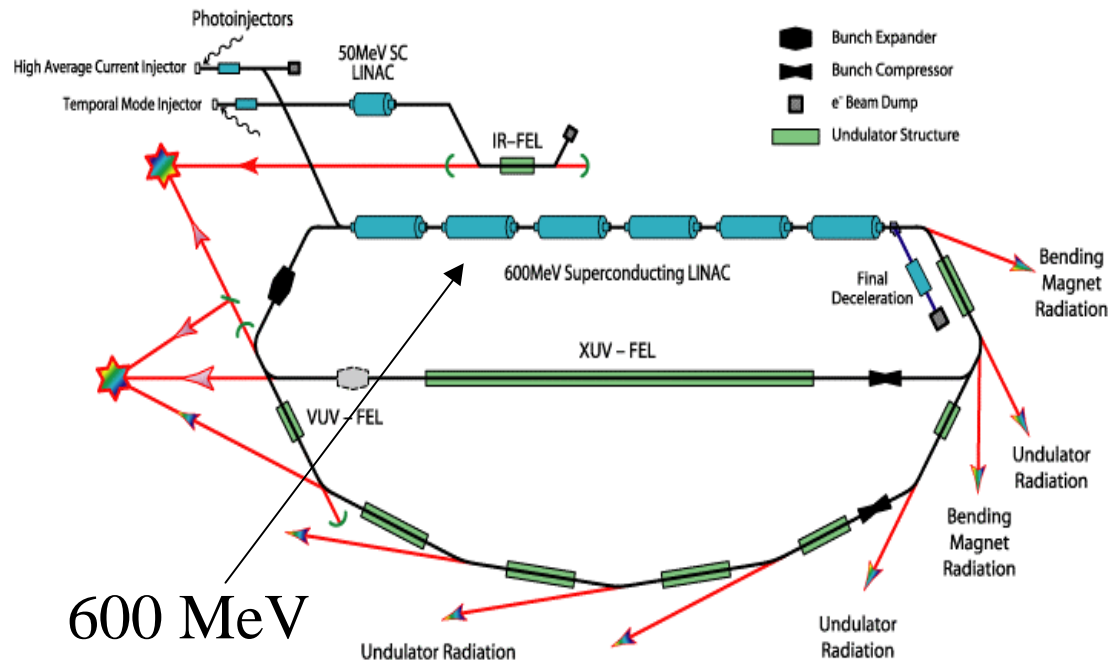




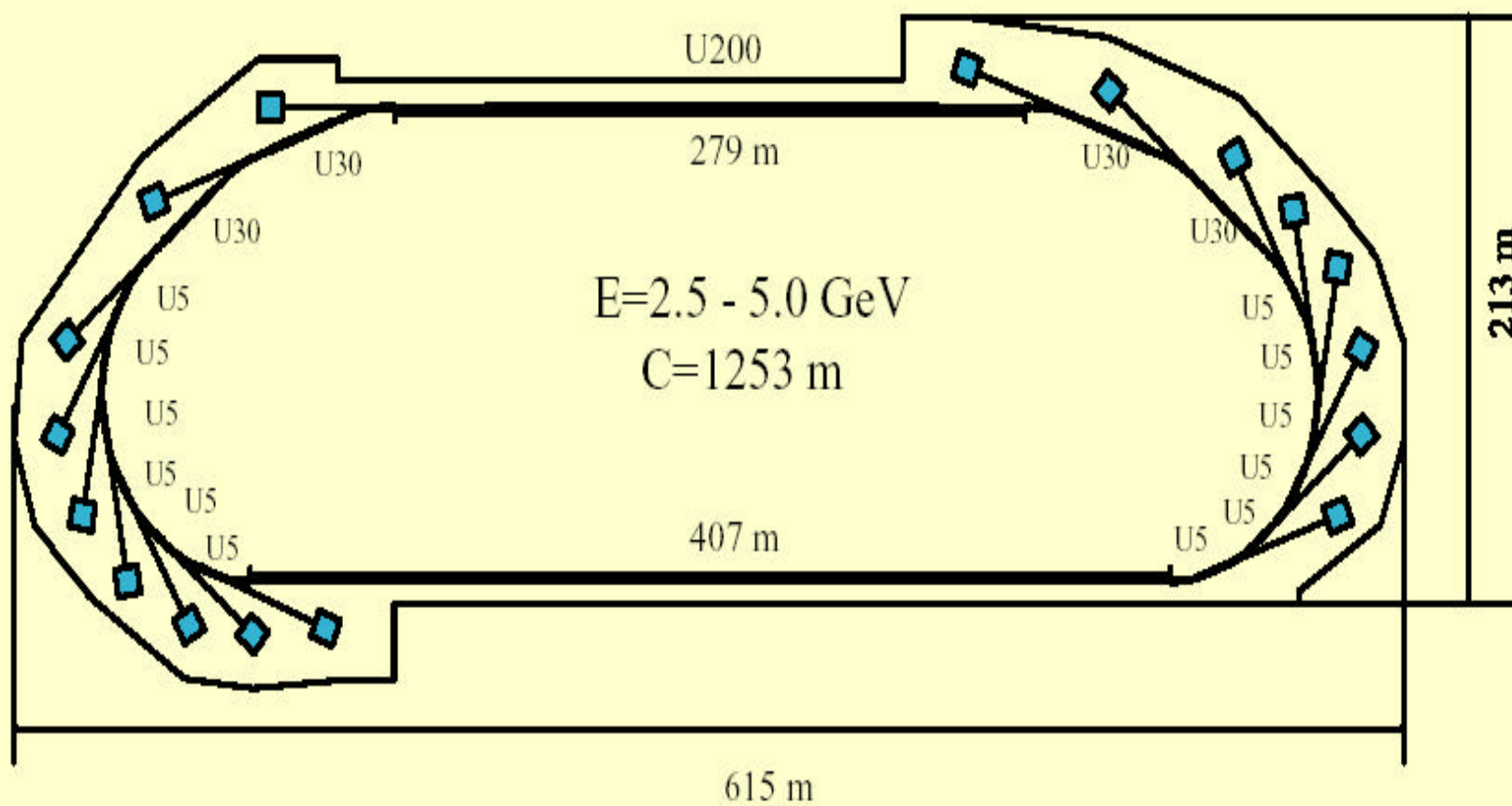


**4GLS**  
**DARESBUY**

*ASTeC*  
accelerator science and technology centre



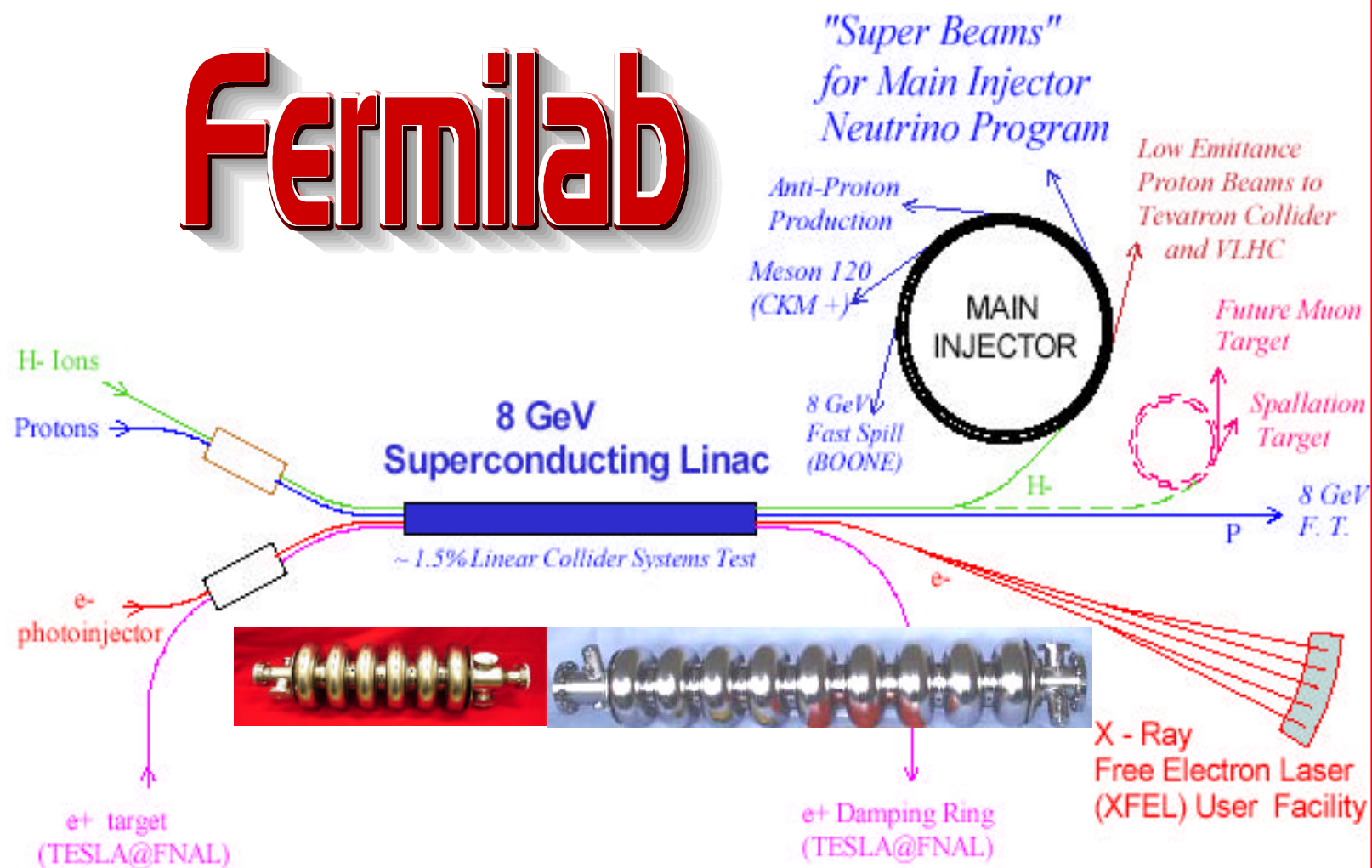
Prototype 30 MeV



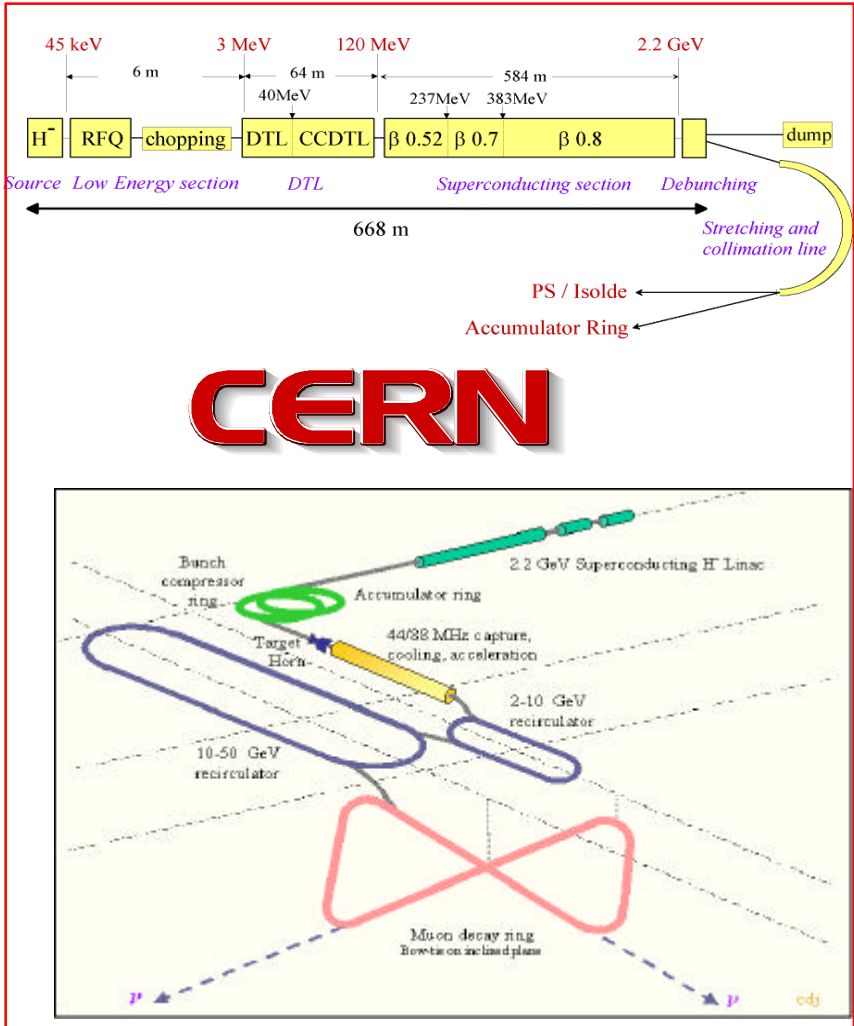
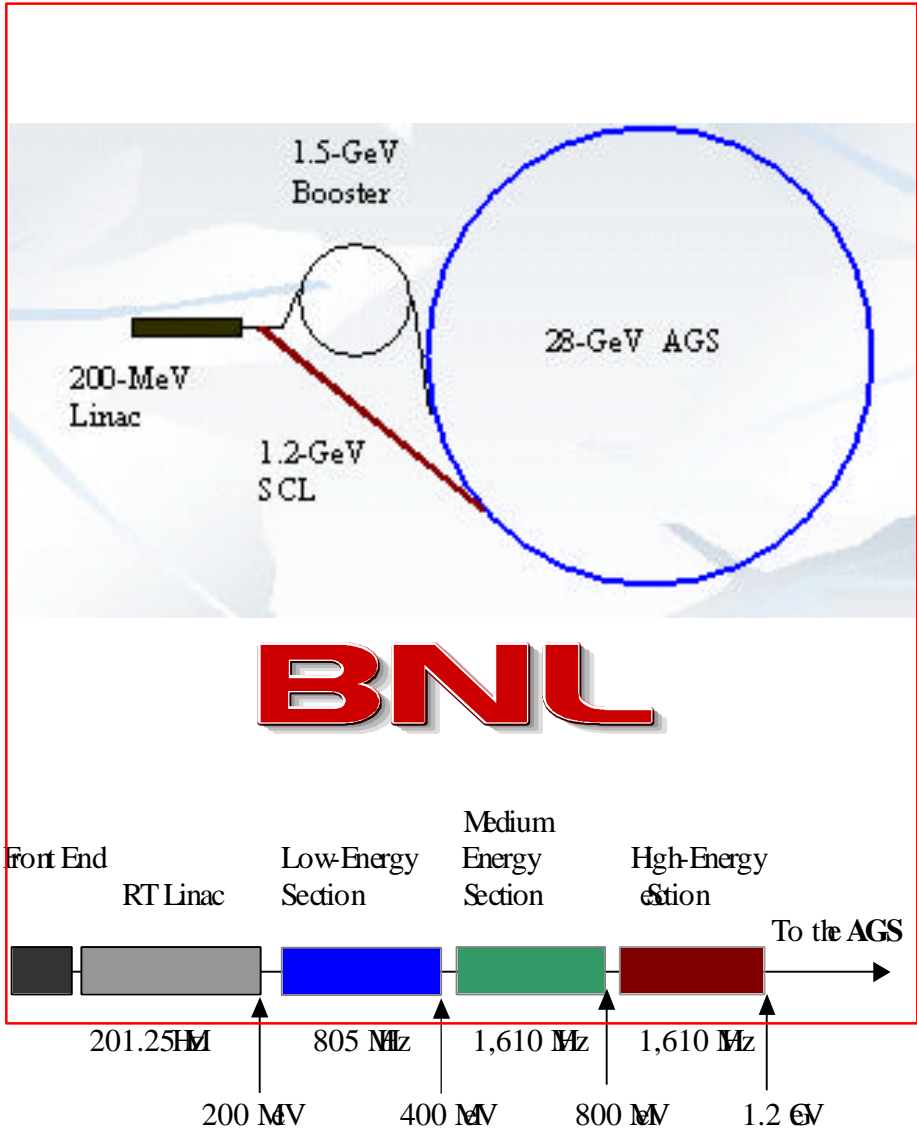
## Multi-Mission High Intensity Proton Linacs

### Multi-Mission 8 GeV Injector Linac

# Fermilab



## Multi-Mission High Intensity Proton Linacs





Major SRF Capabilities and Facilities Exist World-Wide  
for Cavity and Cryomodule  
Design, Development, Production, Assembly, Testing

- USA
  - JLAB, Cornell, Fermilab, Argonne, MSU, LANL
- Europe
  - DESY, SACLAY, INFN, CERN
- Japan
  - KEK

JLAB  
Cavity  
Vertical  
Test  
Areas

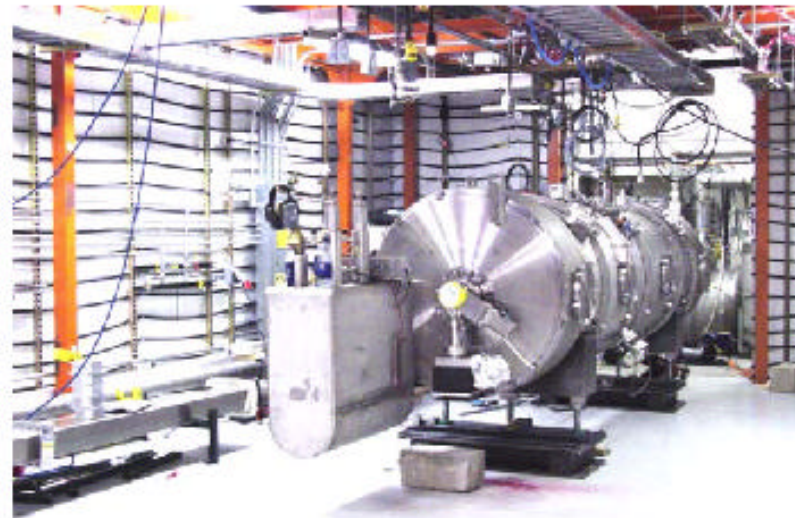
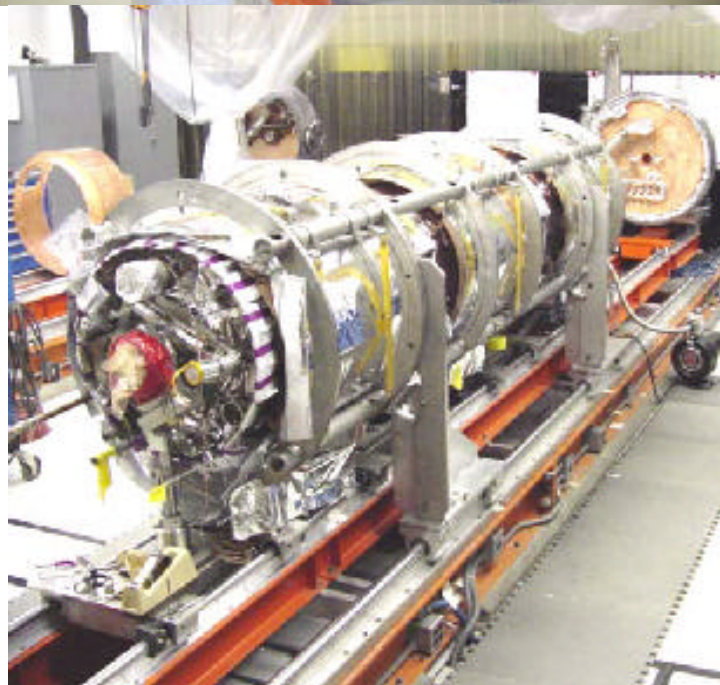




Cornell  
Cavity  
Test Pits



# Jlab - Cryomodule Assembly and Test Areas



Cryomodule Test Facility (CMTF)



# Los Alamos Nat Lab - SRF Facilities

2. Assembly with flanges, couplers, valves, etc. in a 2600 ft<sup>2</sup> Clean room



1. Ultra-pure water is used for HPR and assembly.



140 ft.

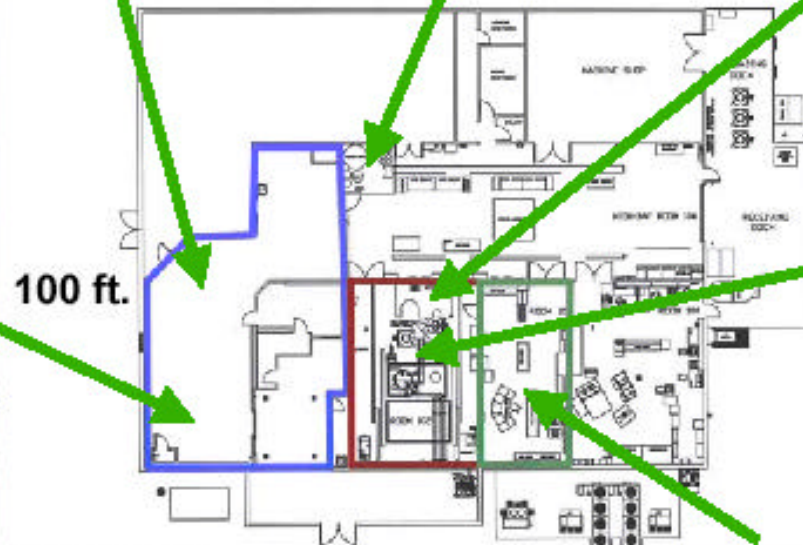
3. Set on the cryostat inser



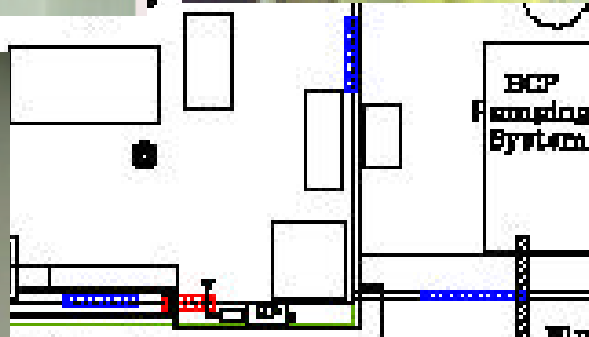
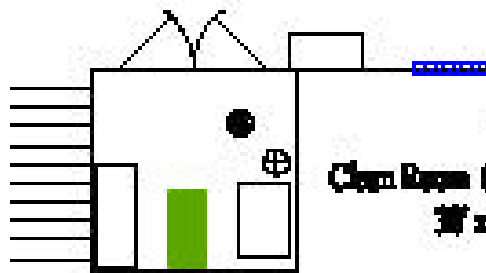
4. Inserted in a 38" cryostat with radiation shield



High-pressure rinsed in a clean room.



Control, tuning  1943-2003



High Bay  
Clean Room - 100  
#1 Lab - 10  
#2 Lab - 20  
Cafeteria

Windows  
Utility Conduit  
Existing High  
Bay Walls

h-Atmosphere  
He Pump



10' x 10'  
3' x 10'



# Conclusions

- Steady growth world-wide of SC accelerators
- Substantial operating experience and a robust technology, pushing beyond design
- Continuous increase in performance has launched new projects
- Major facilities exist world-wide at more than 10 institutes to help launch the cold linear collider
- TESLA technology will be important to advance basic science:
  - particle physics, nuclear physics, materials science, life sciences